

Combined 5 - operation machine

KPS 400 A

Spare part catalogue
Service

ROJEK

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ND 001:

- 3 - Saw without scoring unit
- 4 - Saw spindle
- 5 - Screw of saw lifting
- 6 - Screw of tilting
- 7 - Adjustable scoring unit
- 8 - Saw motor assembled
- 9 - Exchangable hand wheel
- 10 - Riving knife

ND 002:

- 14 - Rip fence
- 18 - Adjustable fence
- 23 - Eccentric woodpresser
- 28 - Sliding table CV3
- 33 - Adjustable fence
- 35 - Table extension CV3

ND 003:

- 29 - Cross-cutting fence
- 30 - Frame
- 31 - Telescopic arm
- 34 - Frame roller

ND 110:

- 12 - Suction hood
- 13 - Exhausting hose
- 103 - Table spacing rings
- 104 - Body of spindle moulder
- 105 - Milling spindle head
- 106 - Spindle
- 108 - Height adjustment
- 402 - Saw table + spindle moulder
- 407 - Motor holder + motor
- 408 - Lifting wheel of spindle moulder
- 412 - Label

ND 111:

- 110 - Lower suction
- 113 - Carrying cover

ND 112:

- 114 - MORI woodpresser (MORI)

ND 113:

- 116 - Spindle Ø 50 mm; clamping head
- 117 - Spindle Ø 5/4" (31,75 mm); clamping head
- 118 - Spindle Ø 40 mm; clamping head
- 119 - Spindle Ø 35 mm; clamping head
- 120 - Spindle Ø 5/4"

ND 114:

- 115 - Spindle Ø 30 mm; clamping head + chuck for router bits
- 121 - Spindle Ø 5/4"
- 122 - Spindle Ø 40 mm;
- 127 - Exchangeable spindle Ø 30 mm;
- 128 - Exchangeable spindle Ø 35 mm;
- 129 - Exchangeable spindle Ø 5/4"

ND 115:

- 123 - Exchangeable spindle Ø 30 mm;
- 124 - Exchangeable spindle Ø 40 mm;
- 125 - Exchangeable spindle Ø 50 mm;
- 126 - Exchangeable spindle Ø 35 mm;
- 130 - Exchangeable spindle Ø 5/4"
- 131 - Exchangeable spindle Ø 5/4"
- 132 - Exchangeable spindle Ø 5/4"

ND 116:

- 17 - Table extension
- 141 - Tenoning plate for short workpieces
- 142 - Tenoning protection
- 143 - Safety protection for round profiles
- 145 - Table extension for feeder

ND 201:

- 21 - Internal earthing screw with nut
- 201 - Body
- 202 - Thicknessing
- 203 - Mortiser cover
- 204 - Electric equipment
- 218 - Label
- 425 - Connection parts

ND 202:

- 203 - Mortiser cover
- 205 - Bodies, braces, captures
- 206 - Gearing box
- 207 - Drive
- 211 - Cutterblock R
- 212 - Cutterblock G
- 213 - Cutterblock TERSA
- 214 - Support of cutterblock
- 215 - Suction
- 216 - Feeding roller
- 217 - Pressure roller
- 218 - Label

ND 203:

- 208 - Swing-away tables
- 209 - Fence
- 210 - Cutterblock protection
- 218 - Label
- 224 - Auxiliary fence

ND 204:

- 220 - Independent feeding motor
- 221 - Planing table extension
- 222 - Folders of thicknessing table
- 223 - Table rollers

ND 401:

- 20 - External earthing screw
- 22 - Internal earthing screw without nut
- 401 - Saw body + spindle moulder
- 408 - Lifting wheel of spindle moulder
- 412 - Label

415 - Door

416 - Saw protection

417 - Plastic covers

418 - Electric equipment of saw + spindle moulder

ND 402:

433 - Guide of rip fence

ND 801:

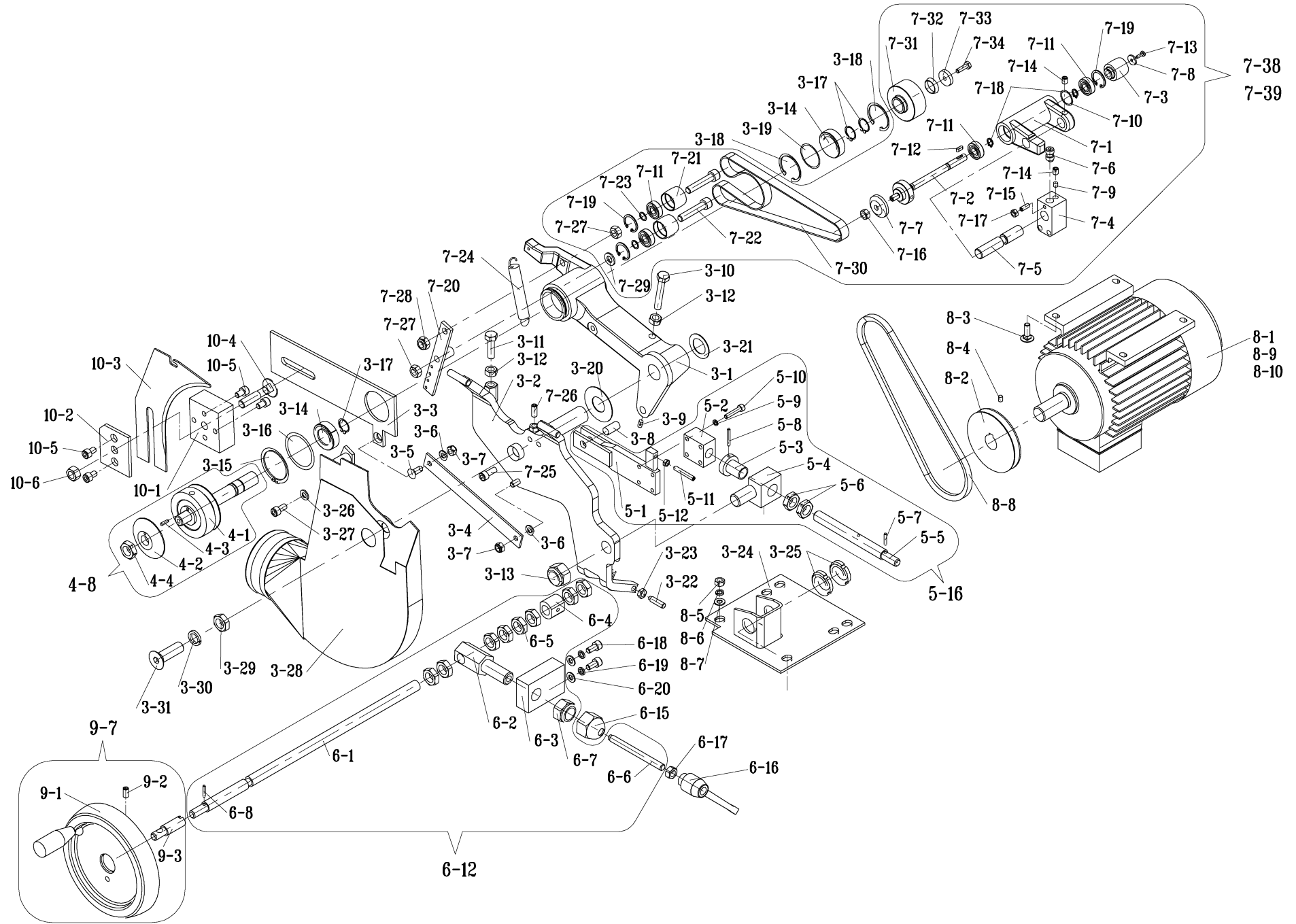
23 - Eccentric woodpresser

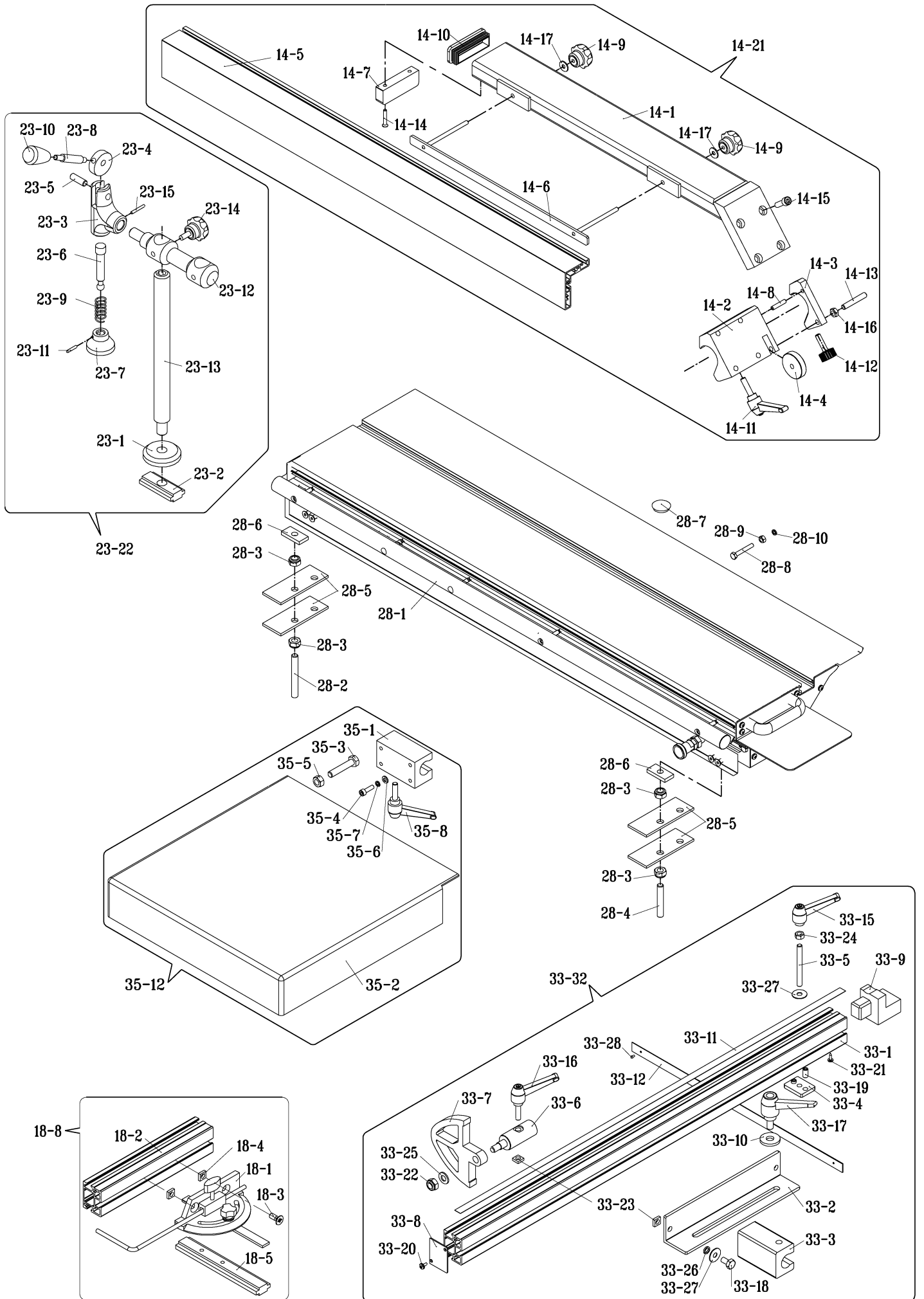
801 - Mortiser

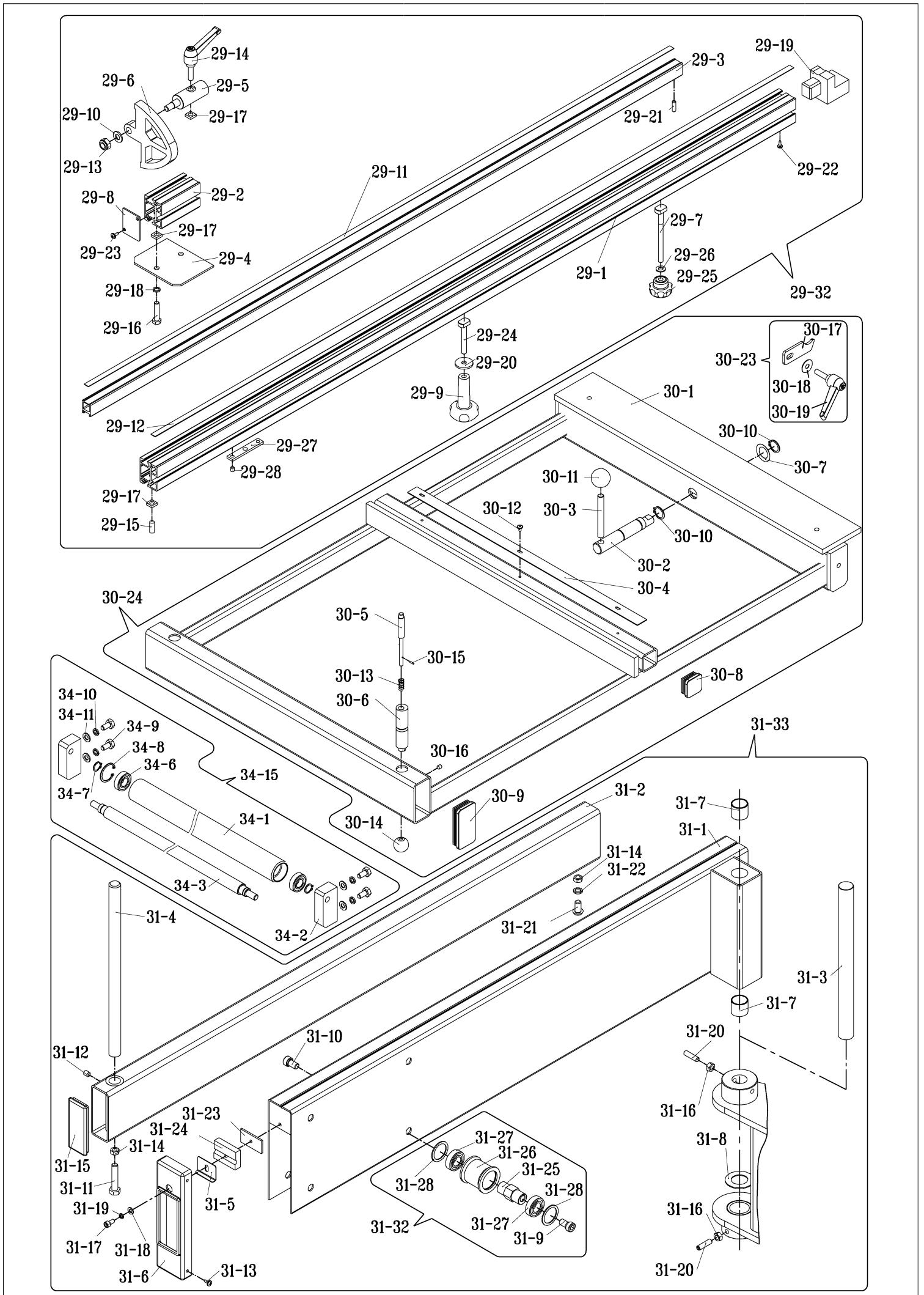
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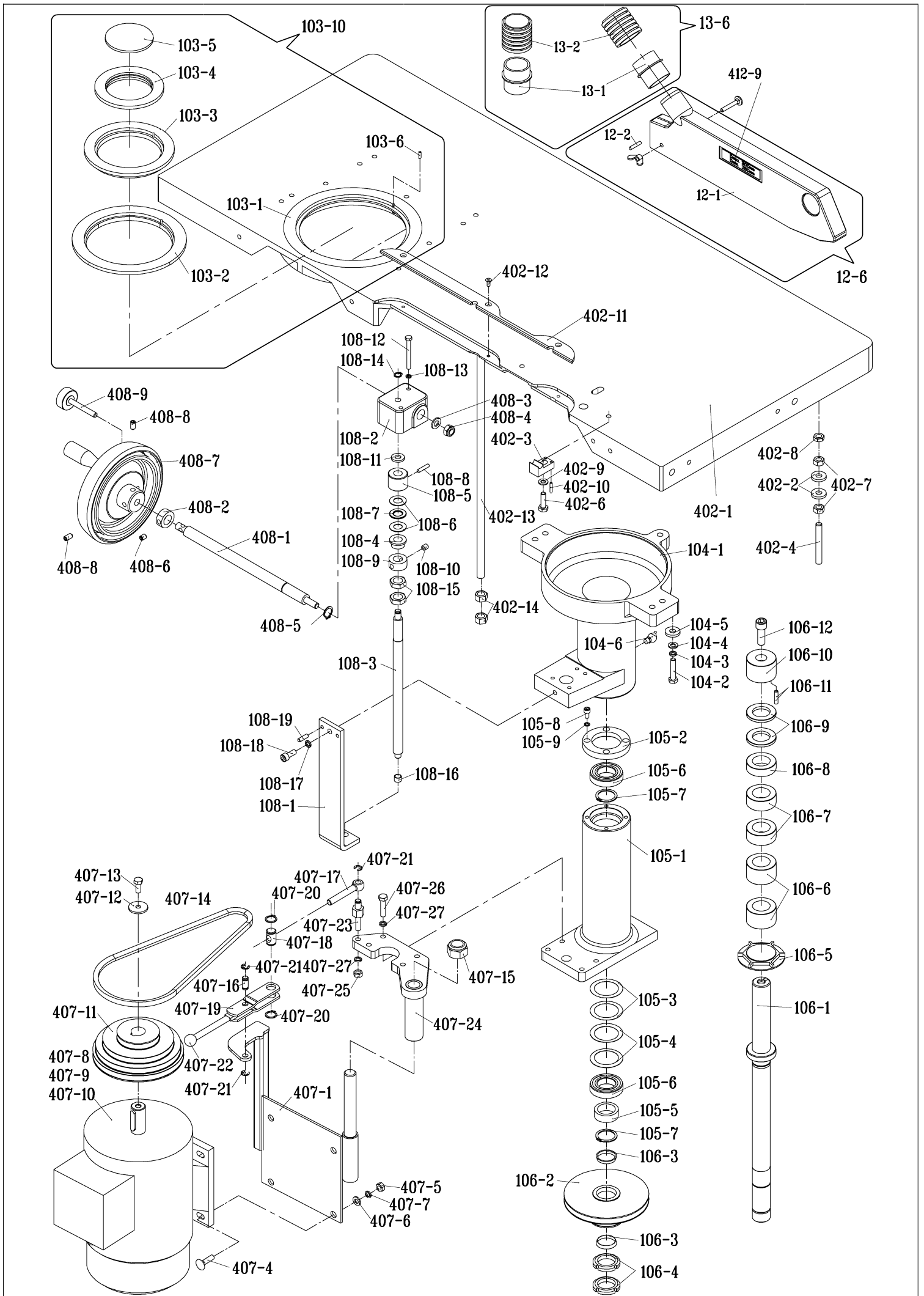
23 - Eccentric woodpresser

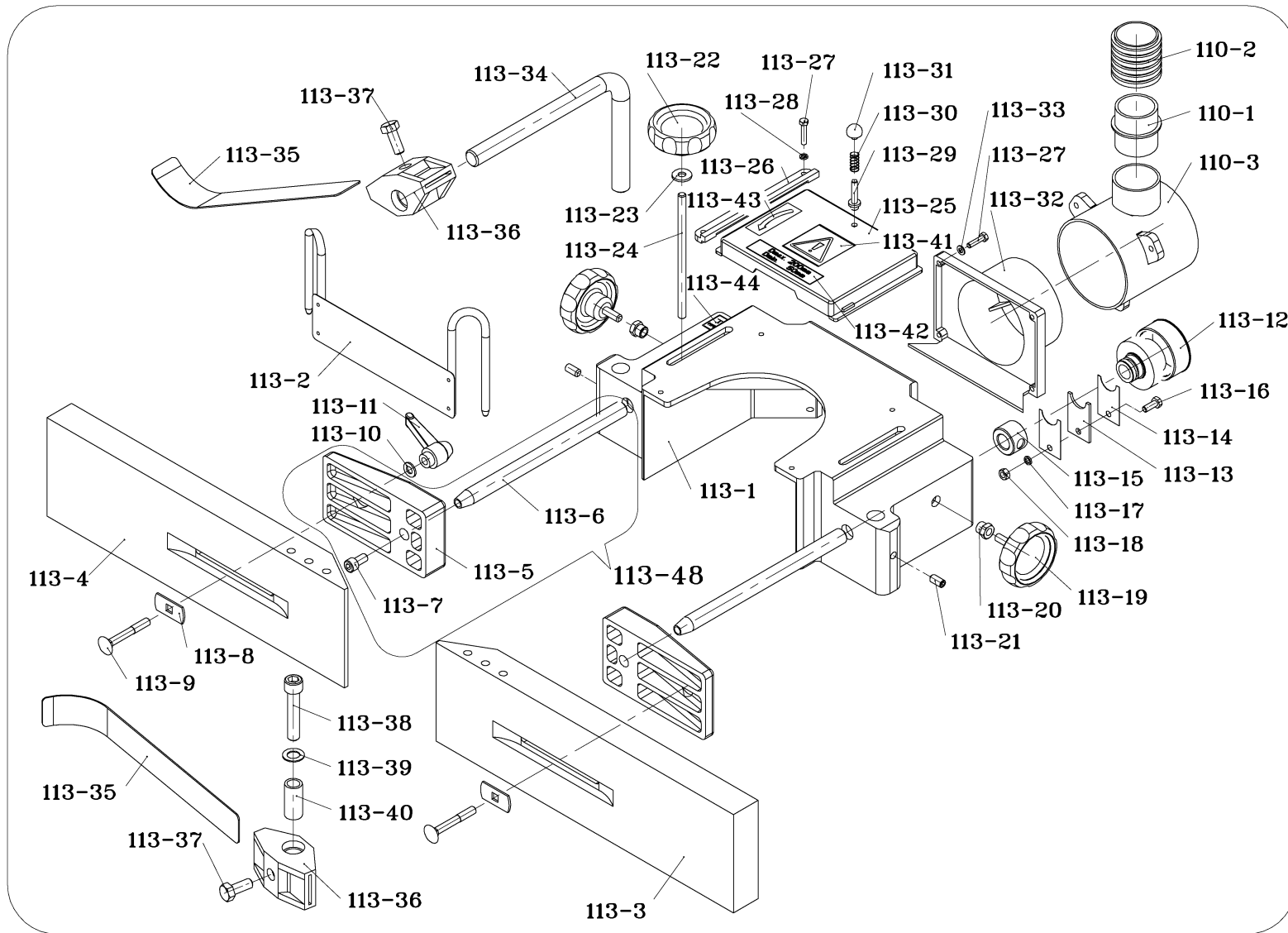
801 - Mortiser



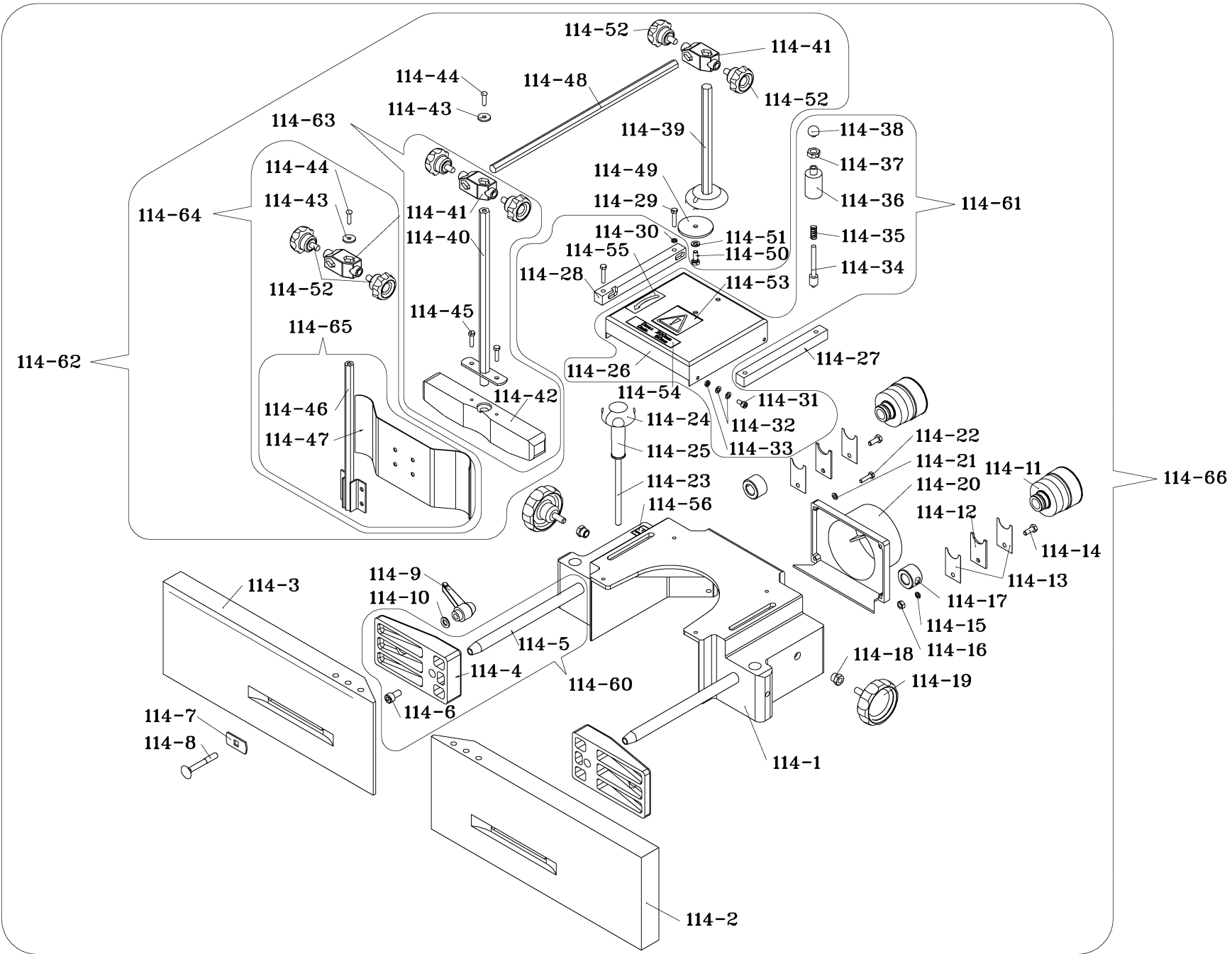


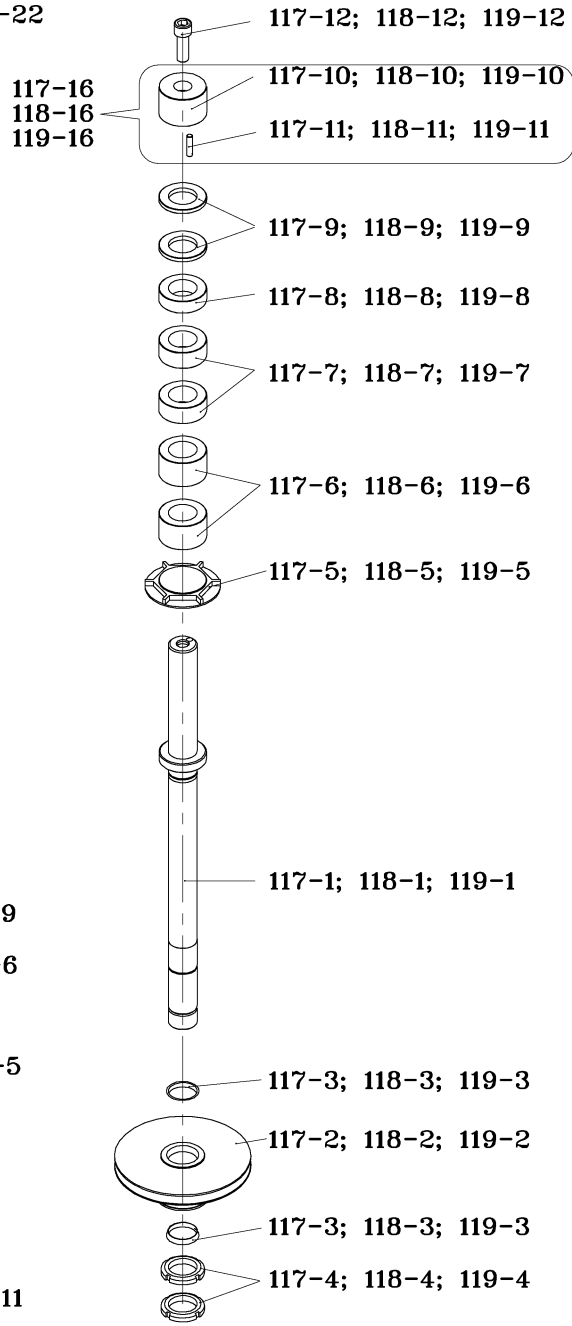
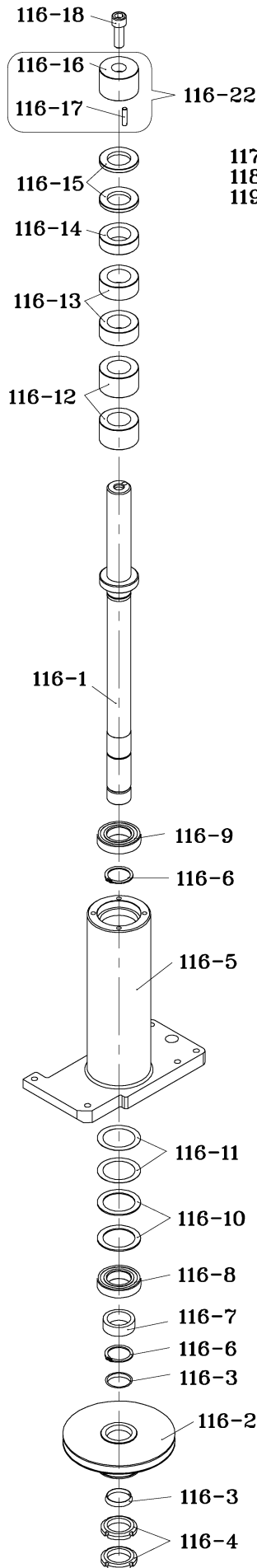
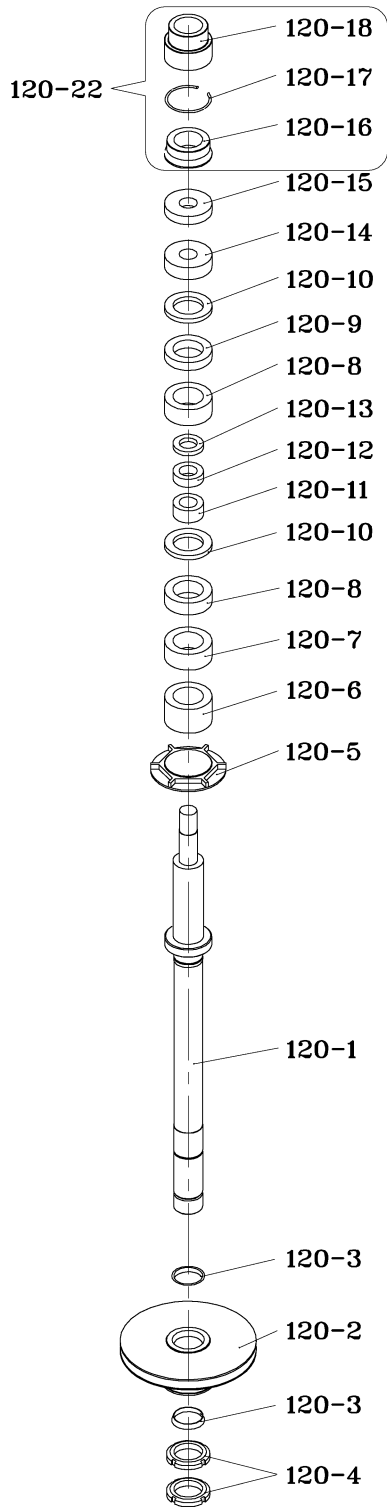


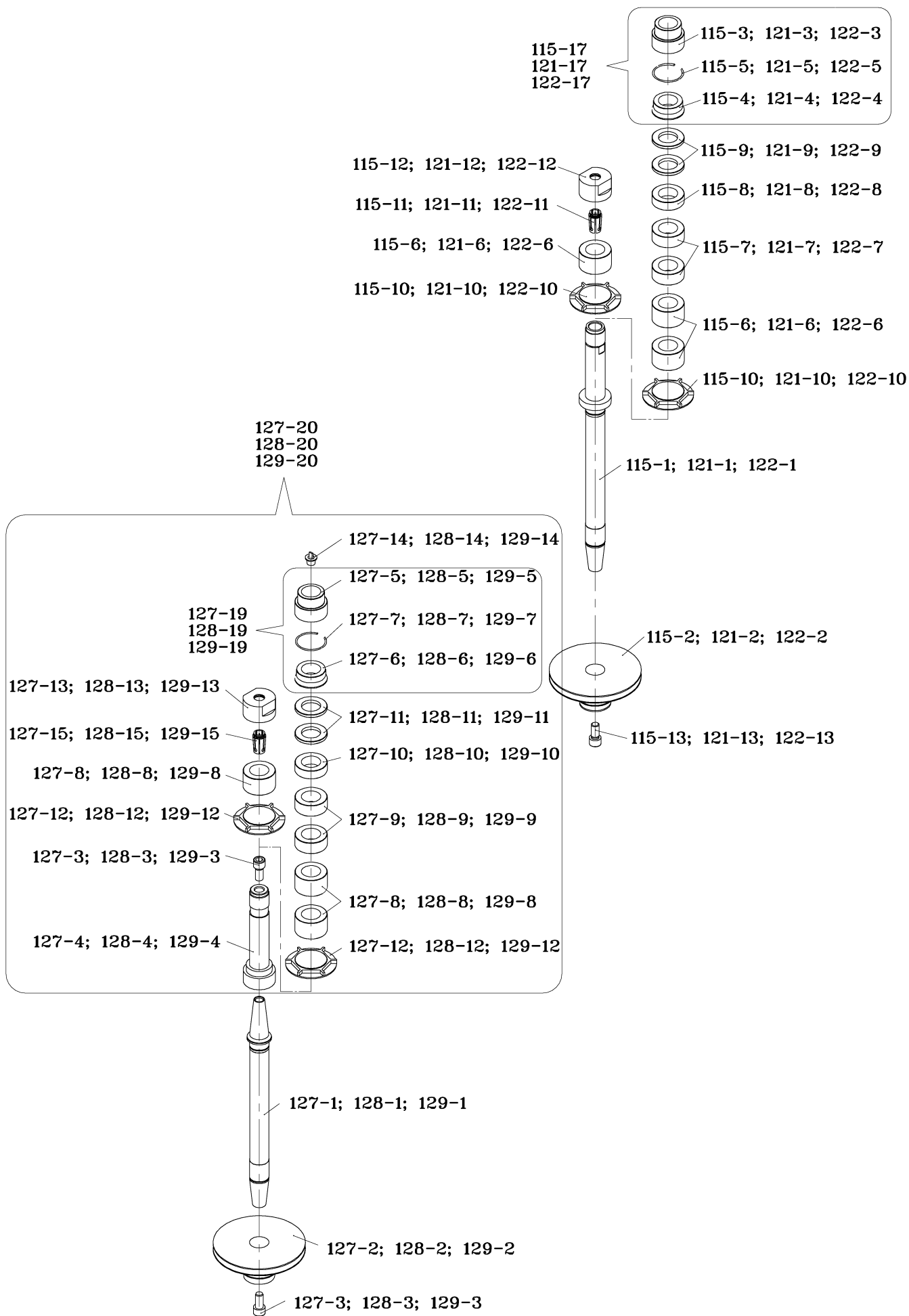


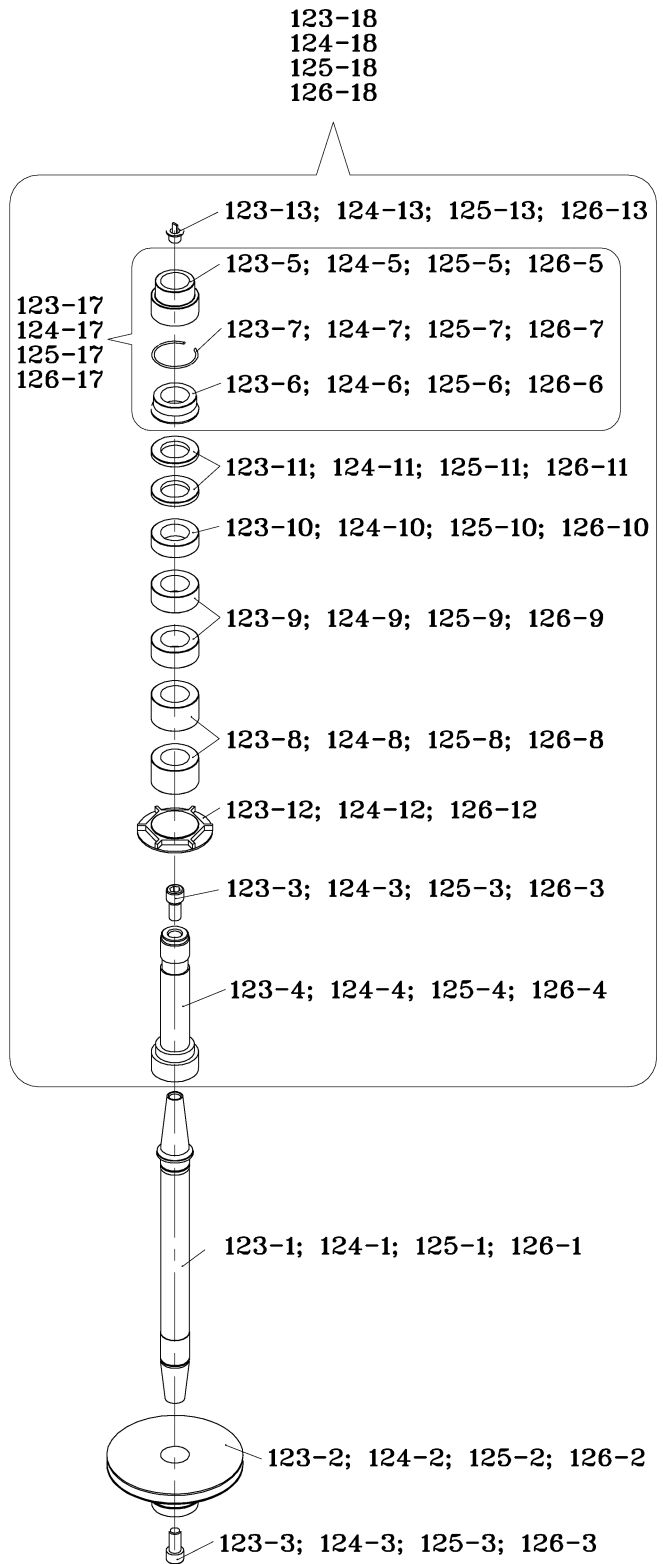
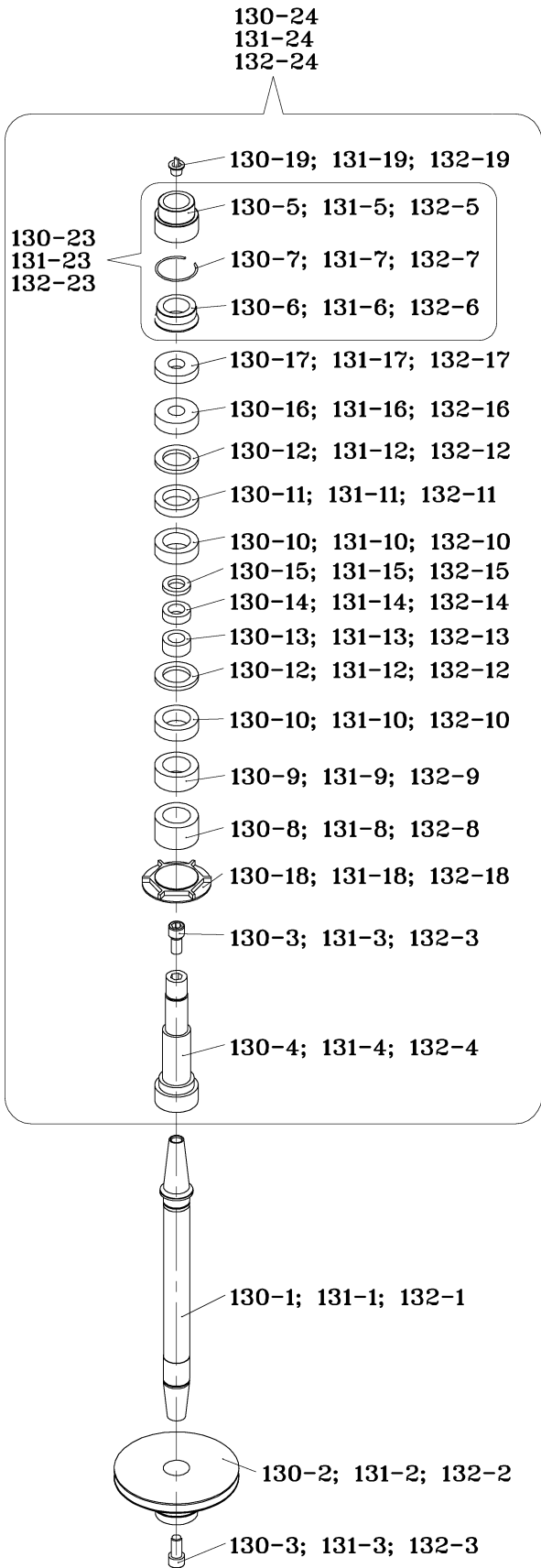


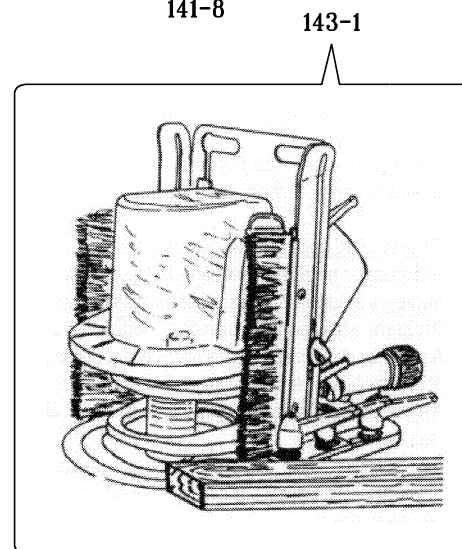
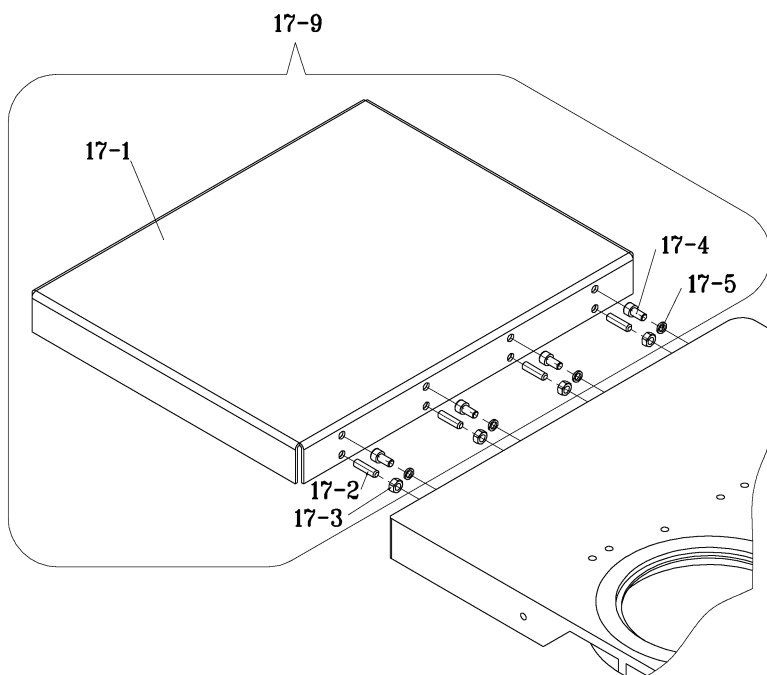
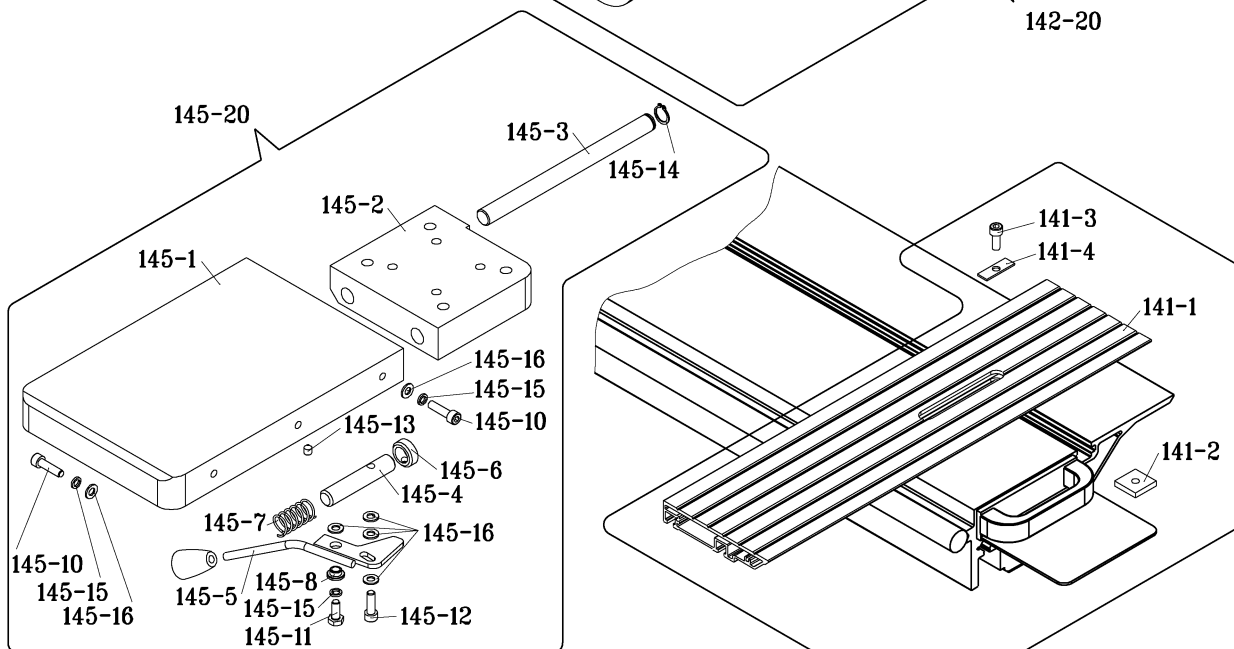
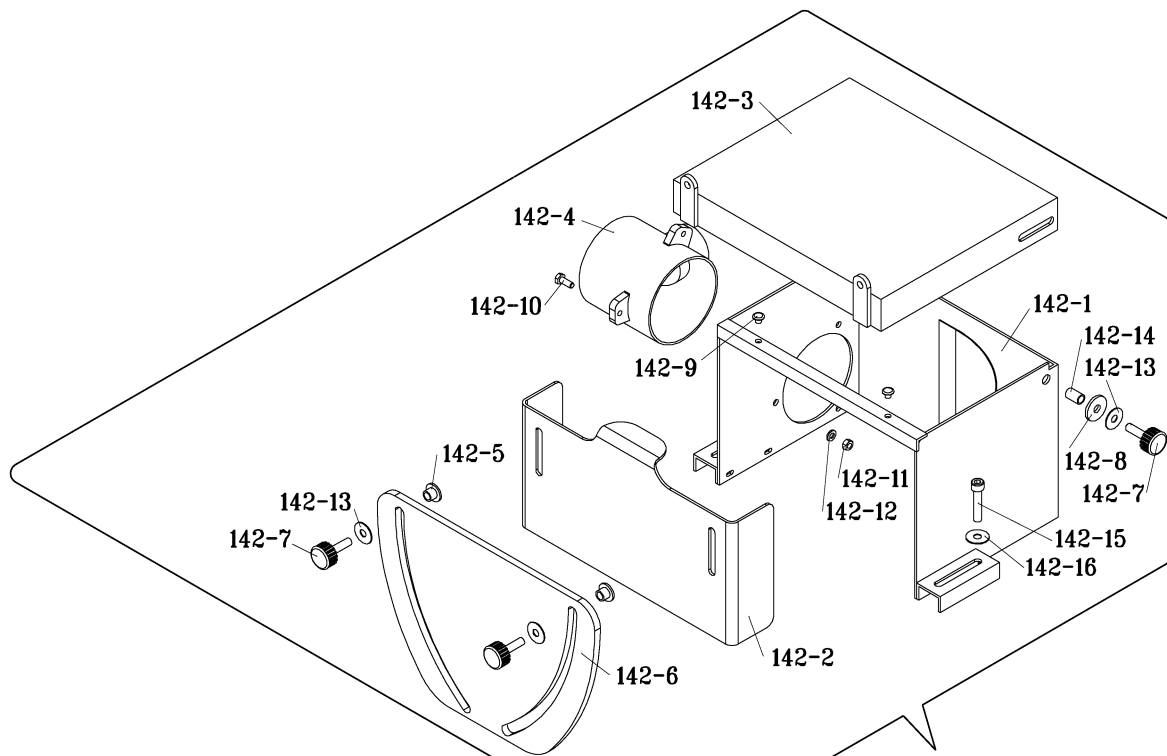
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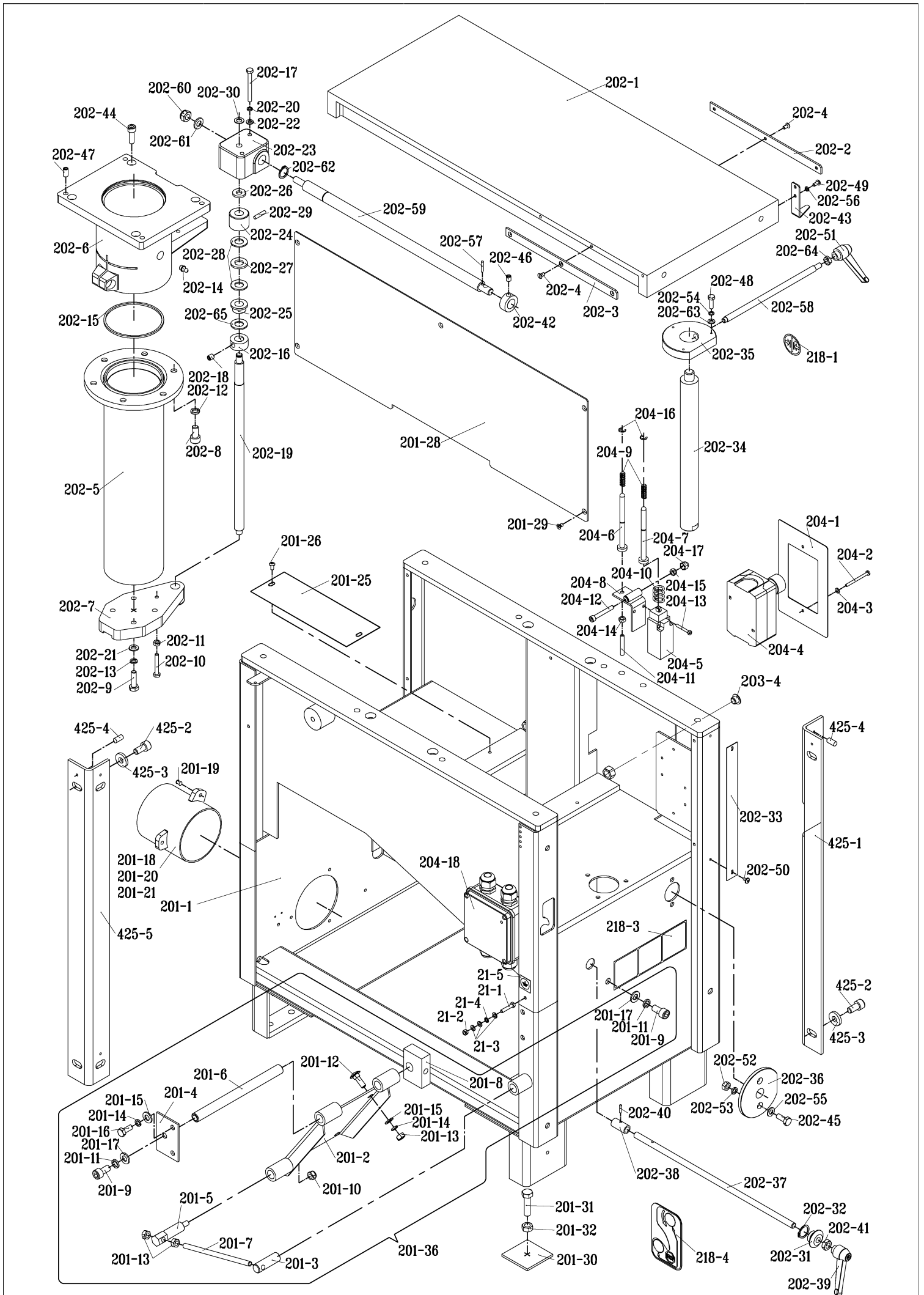


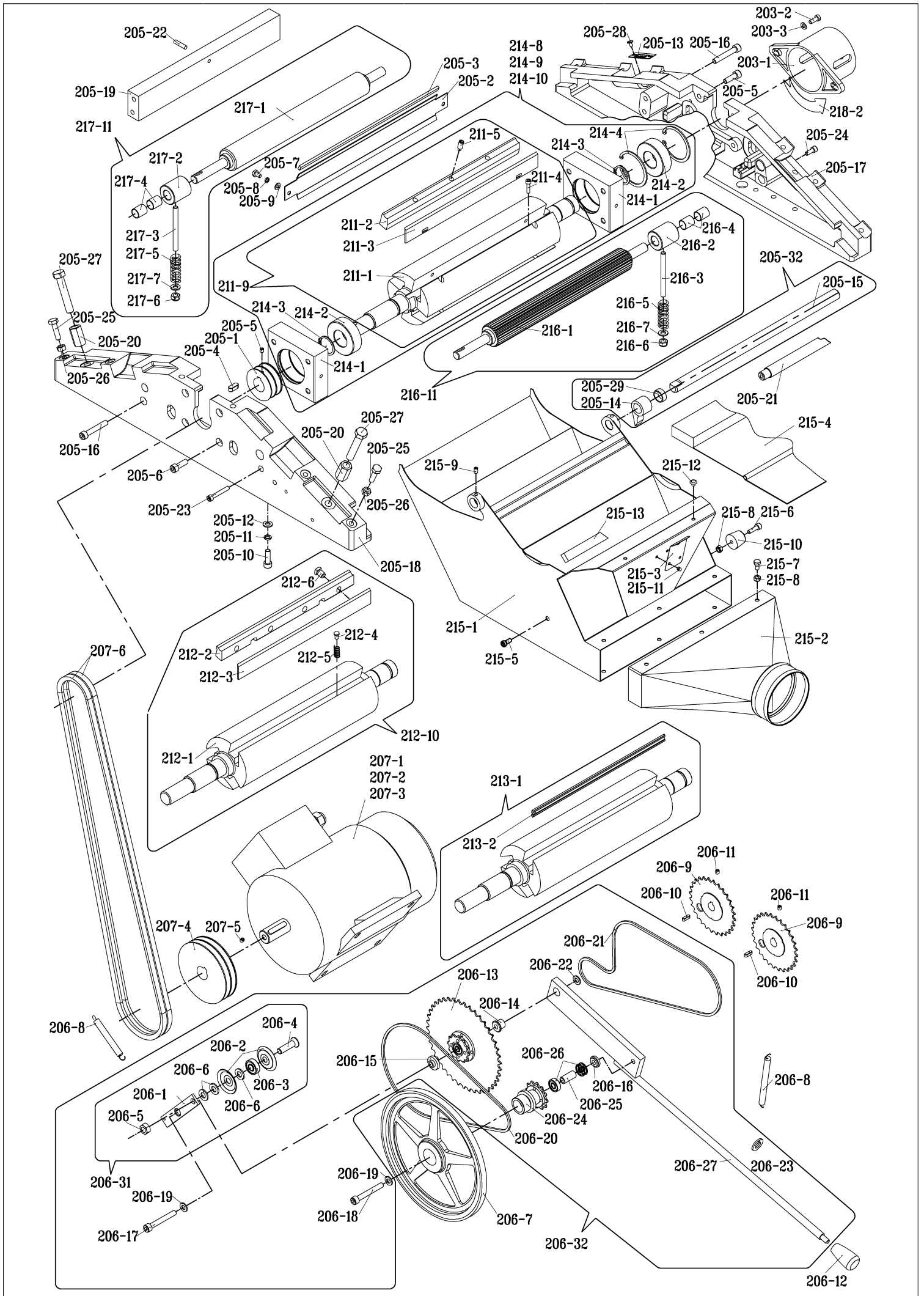


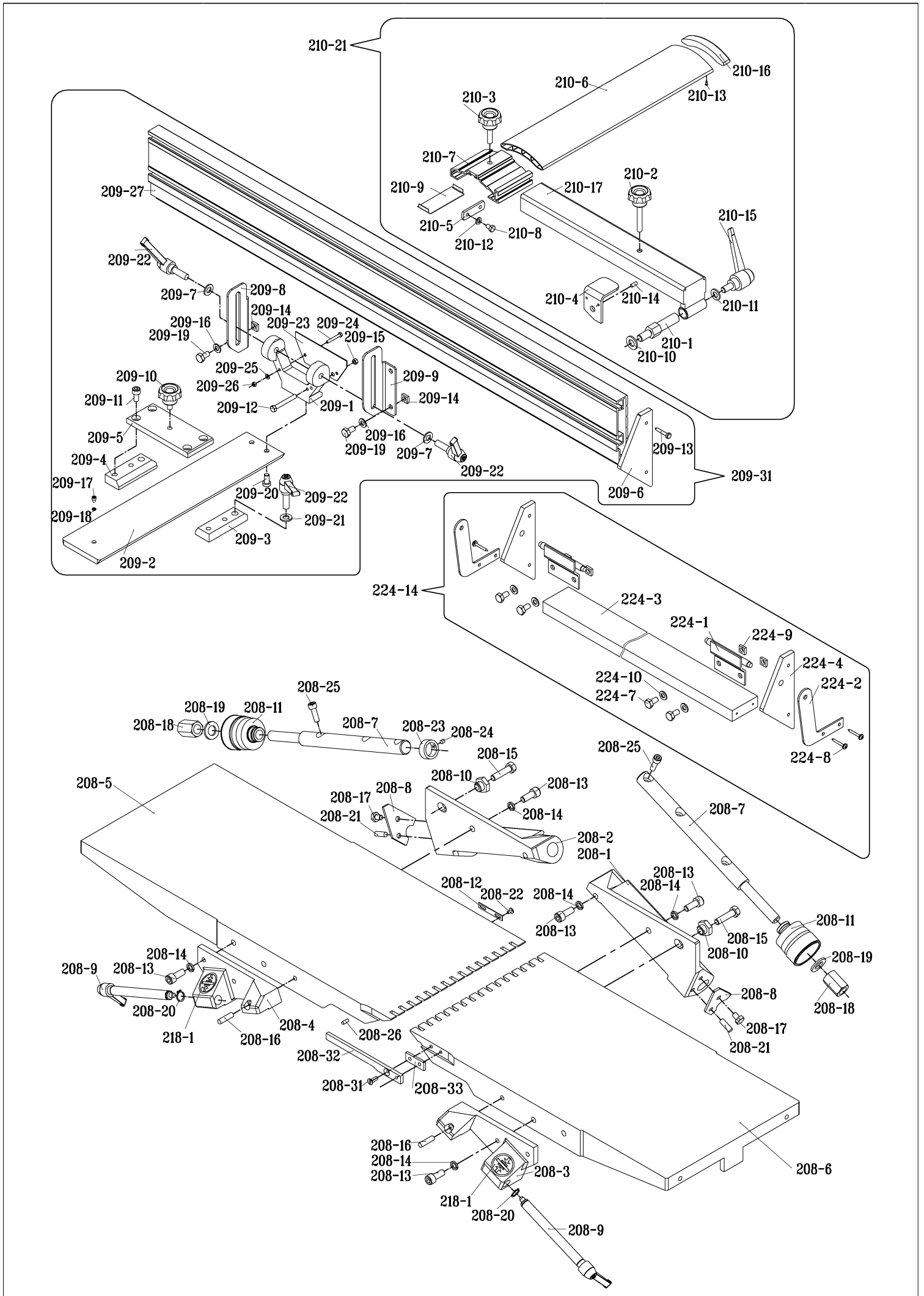


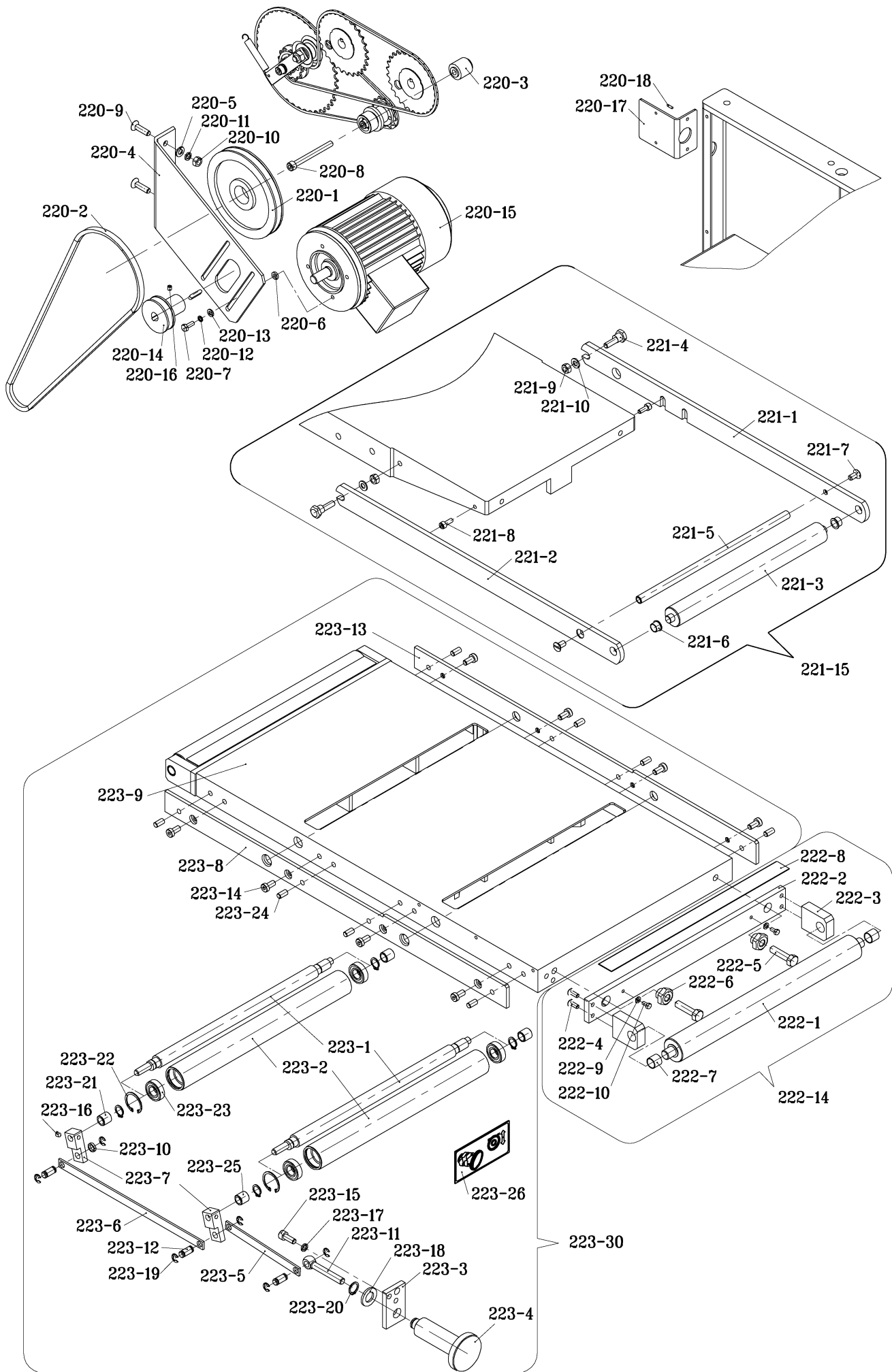


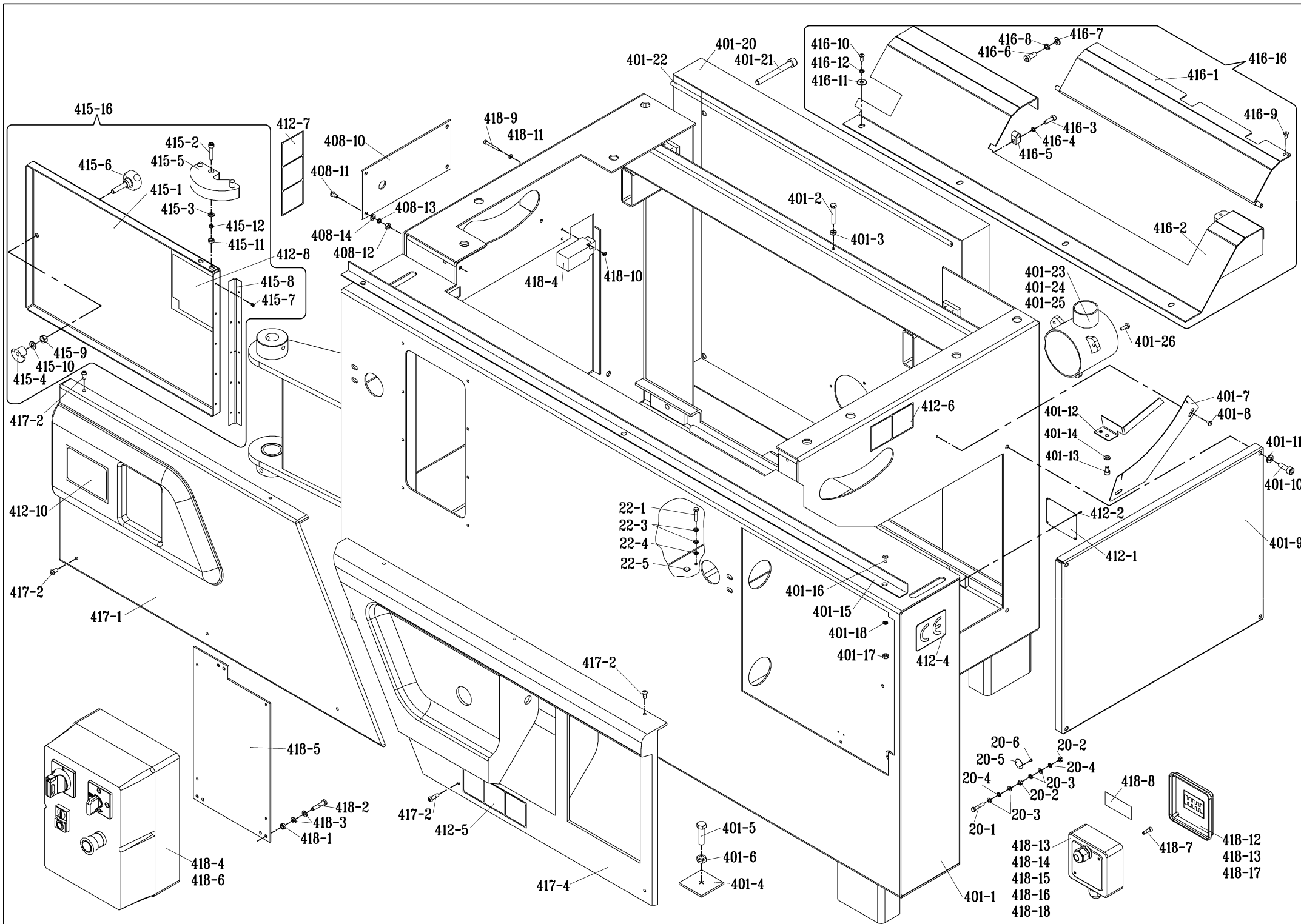












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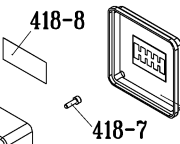
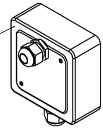
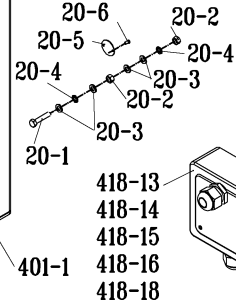
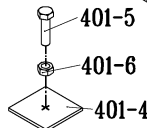
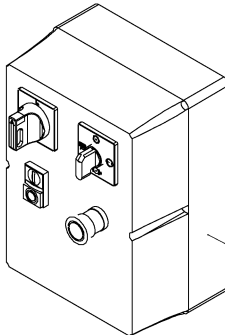
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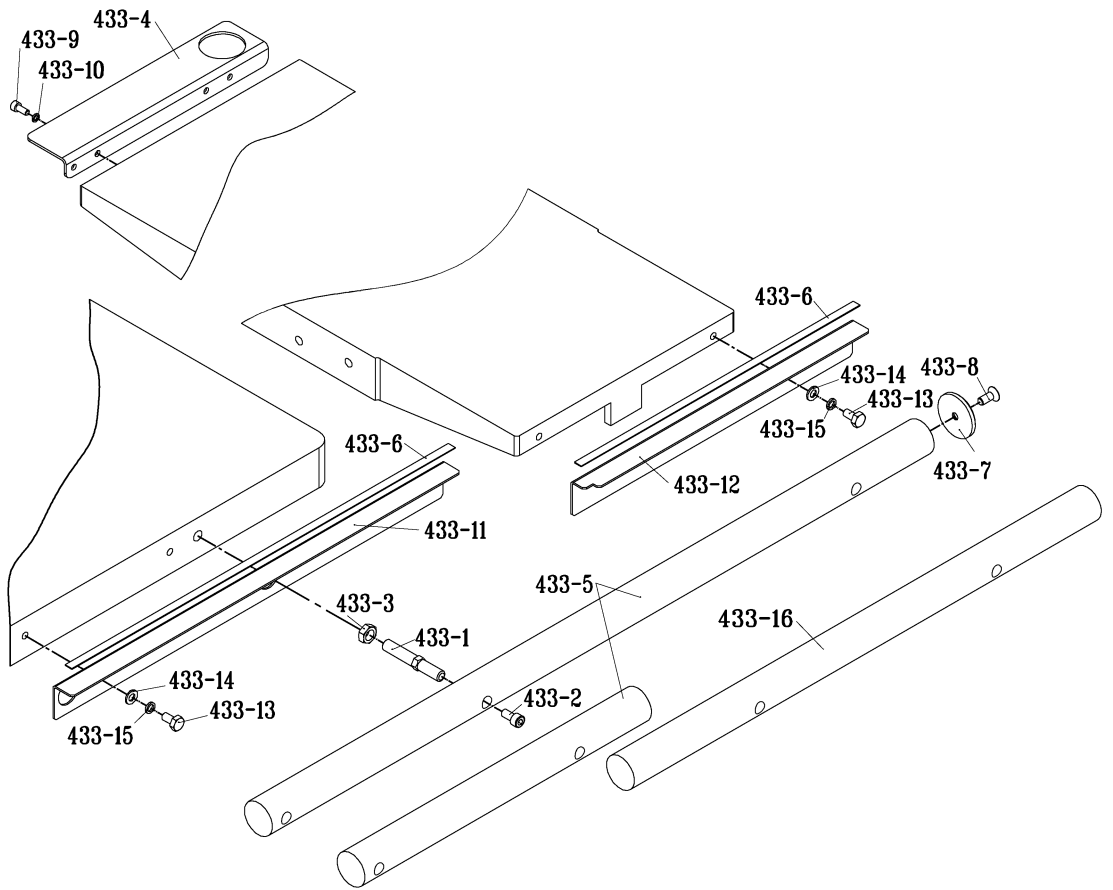
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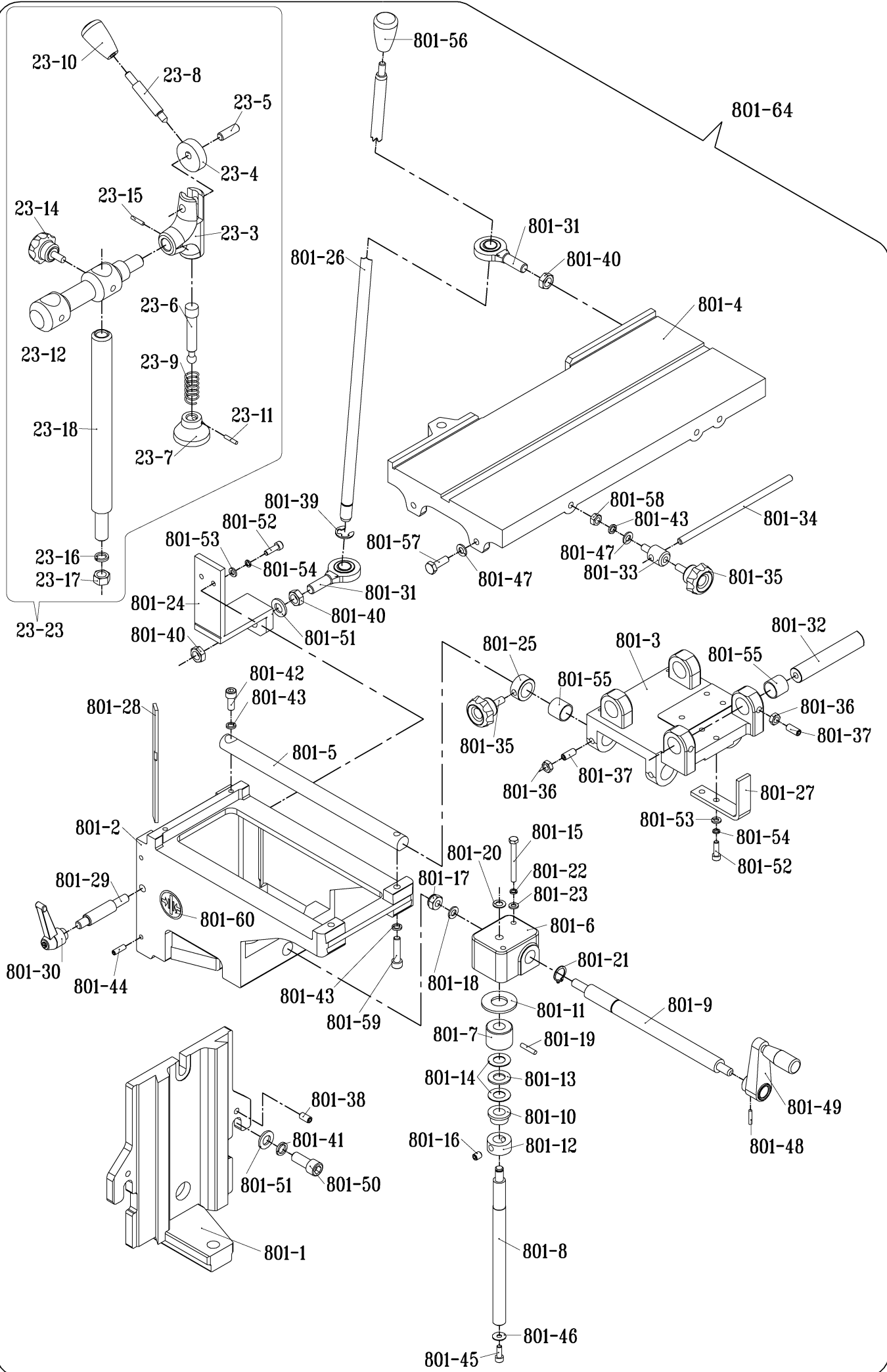
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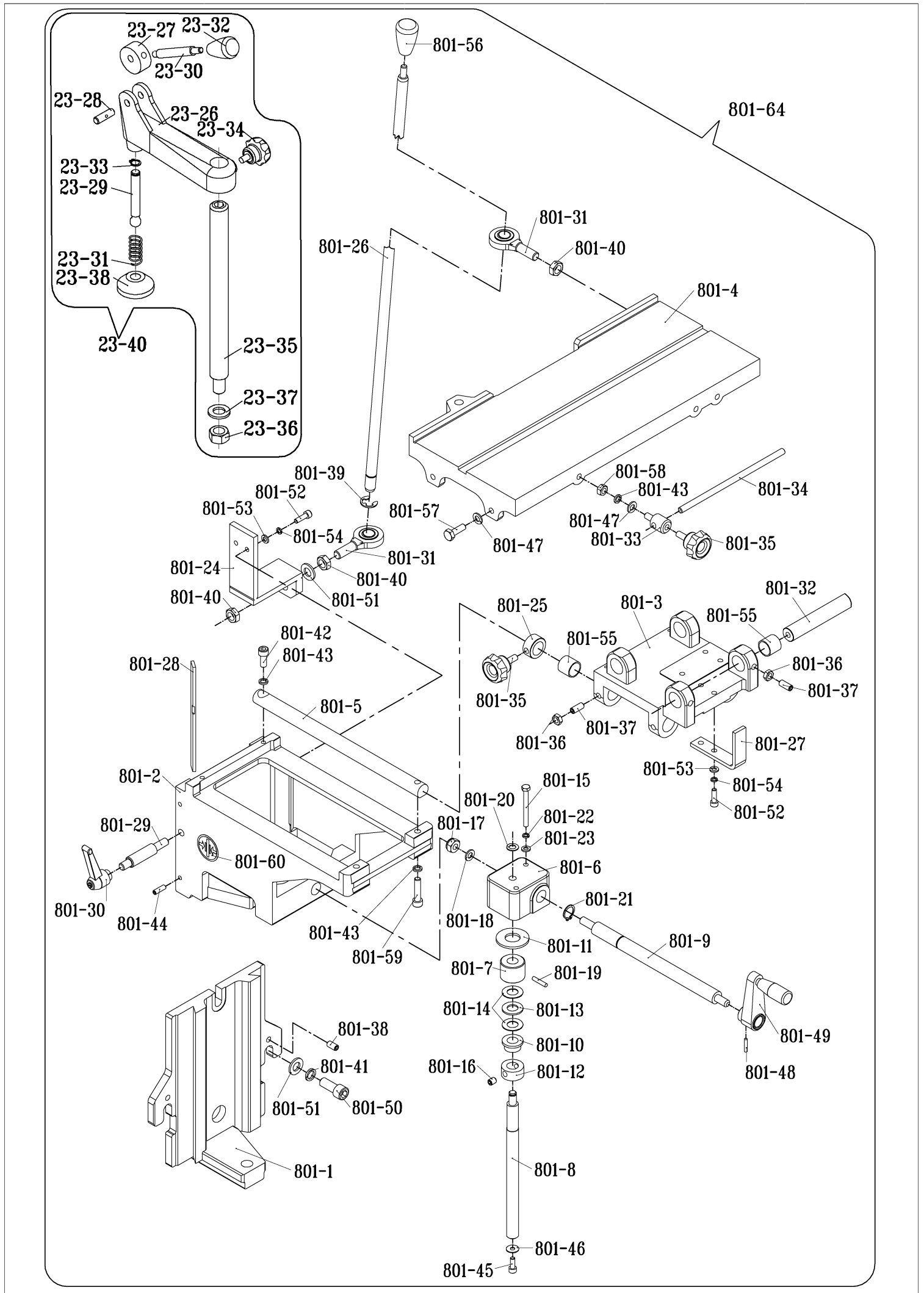
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Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
3	Saw without scoring unit				
3-1	Spindle body		3 900 301.2	1	
3-2	Tilting plate		2 900 305.3	1	
3-3	Holder of riving knife		2 900 310	1	
3-4	Connection		3 900 319	1	
3-5	Screw M8 x 20	DIN 7991 ZB	6 310 111 006 300	1	
3-6	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	2	
3-7	Nut M8	ČSN 20 1492.25	6 311 123 901 000	2	
3-8	Screw M6 x 12	ČSN 02 1187.72	6 312 108 300 400	1	
3-9	Pin 12 x 25	ČSN 02 2152	6 311 151 079 400	1	
3-10	Screw M10 x 60	ČSN 02 1103.25	6 309 203 083 600	1	
3-11	Screw M10 x 25	ČSN 02 1103.25	6 309 203 083 250	1	
3-12	Nut M10	ČSN 02 1401.25	6 311 122 702 800	2	
3-13	Nut M20 x 1,5	ČSN 02 1492.25	6 311 123 904 500	1	
3-14	Bearing 6004 2RZ SKF		6 324 165 040 500	2	
3-15	Safety ring 50	ČSN 02 2930	6 311 173 080 750	1	
3-16	Distance washer		3 900 325	3	
3-17	Safety ring 20	ČSN 02 2930	6 311 173 077 600	3	
3-18	Safety ring 42	ČSN 02 2931	6 311 173 088 000	2	
3-19	Distance washer		3 900 374	4	
3-20	Washer		3 900 336	2	
3-21	Motor washer		3 900 324	1	
3-22	Screw-screw (M8 x 30)		3 900 335	2	
3-23	Nut M8	ČSN 02 1403.25	6 311 122 722 400	2	
3-24	Motor holder		2 900 304	1	
3-25	Nut KM5 - black	ČSN 02 3630	6 324 971 000 500	2	
3-26	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	1	
3-27	Screw M8 x 16	ČSN 02 1143.55	6 311 113 644 500	1	
3-28	Hood		2 900 621.2	1	
3-29	Nut M16	ČSN 02 1403.25	6 311 122 722 460	1	
3-30	Washer 16,3	ČSN 02 1740.05	6 311 131 766 100	1	
3-31	Screw M16 x 50	DIN 7991 ZB	6 310 111 006 500	1	
4	Saw spindle Ø 30 mm - standard				
4-1	Saw spindle		2 900 302	1	
4-2	Washer		3 900 367	1	
4-3	Pin 4 x 12	DIN 7344	6 311 151 065 960	1	
4-4	Nut M16L	ČSN 02 1403.25	6 311 122 722 500	1	
4-5					
4-6					
4-7					
4-8	Saw spindle Ø 30 mm - assembly		2 900 305k	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
4	Saw spindle Ø 5/8"				
4-1	Saw spindle		2 902 654.1	1	
4-2	Washer		3 902 624	1	
4-4	Nut TR16 x 2L		3 902 623	1	
4-5					
4-6					
4-7					
4-8	Saw spindle Ø 5/8" - assembly		2 900 307k	1	
4	Saw spindle Ø 1"				
4-1	Saw spindle		2 900 302.1	1	
4-2	Washer		3 902 624	1	
4-4	Nut TR16 x 2L		3 902 623	1	
4-5					
4-6					
4-7					
4-8	Saw spindle Ø 1" - assembly		2 900 312k	1	
4	Saw spindle Ø 35 mm				
4-1	Saw spindle		2 900 302.2	1	
4-2	Washer		3 900 367	1	
4-3	Pin 4 x 12	DIN 7344	6 311 151 065 960	1	
4-4	Nut M16L	ČSN 02 1403.25	6 311 122 722 500	1	
4-5					
4-6					
4-7					
4-8	Saw spindle Ø 35 mm - assembly		2 900 315k	1	
5	Screw of saw lifting				
5-1	Plate		2 900 379	1	
5-2	Nut		3 900 381	1	
5-3	Sliding ring		3 900 394.1	1	
5-4	Extending stone		3 900 380.1	1	
5-5	Motion screw		3 235 368	1	
5-6	Counter-nut		3 900 387	2	
5-7	Pin 4 x 20	DIN 7344 FST	6 311 151 066 000	1	
5-8	Pin 4 x 30	DIN 7344 FST	6 311 151 066 020	1	
5-9	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	4	
5-10	Screw M6 x 30	ČSN 02 1143.55	6 311 113 643 200	4	
5-11	Screw M6 x 40	ČSN 02 1187.72	6 311 112 300 700	1	
5-12	Nut M6	ČSN 02 1401.25	6 311 122 702 200	1	
5-13				1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
5-14				1	
5-15				1	
5-16	Screw of saw lifting	Sestava	2 920 301k	1	
6	Screw of tilting				
6-1	Screw of tilting		3 901 322	1	
6-2	Stone		3 900 330.1	1	
6-3	Block		3 900 331.1	1	
6-4	Motion nut		3 900 328	1	
6-5	Stop nut		3 900 329	8	
6-6	Bronze screw		3 920 321	1	
6-7	Nut M20 x 1,5	ČSN 02 1492.25	6 311 123 904 500	1	
6-8	Pin 4 x 20	DIN 7344 FST	6 311 151 066 000	1	
6-9				1	
6-10				1	
6-11				1	
6-12	Screw of tilting	Sestava	2 920 302k	1	
6-13					
6-14					
6-16	Fixing handle M 10	BOTECOPLAST ART.522-83	6 321 870 000 000	1	
6-17	Nut M 10	ČSN 20 1401.25	6 311 122 702 800	1	
6-18	Screw M8 x 16	ISO 7380	6 310 101 007 100	2	
7	Adjustable scoring unit				
7-1	Body of scoring unit		3 900 356	1	
7-2	Spindle of scoring unit		3 900 357	1	for Ø 20 mm
7-2	Spindle of scoring unit		3 900 357.1	1	for Ø 3/4"
7-3	Flat pulley		3 900 358	1	
7-4	Block of scoring unit		3 900 359	1	
7-5	Pin of scoring unit		3 900 360	1	
7-6	Eccentric pin		3 900 361	1	
7-7	Saw blade washer		3 900 362	1	for Ø 20 mm
7-7	Saw blade washer		3 900 362.1	1	for Ø 3/4"
7-8	Washer of belt pulley		3 900 363	1	
7-9	Sliding insertion		3 900 364	1	
7-10	Distance washer		3 900 373	4	
7-11	Bearing 6000 2RZ SKF		6 324 165 010 000	4	
7-12	Key 4h9 x 4 x 12	ČSN 02 2562	6 311 172 002 800	1	
7-13	Screw M4 x 12	ČSN 02 1103.25	6 309 203 075 800	1	
7-14	Screw M8 x 10	ČSN 02 1187.72	6 311 112 301 000	2	
7-15	Screw M6 x 15	ČSN 02 1187.72	6 311 112 300 100	1	
7-16	Nut M8	ČSN 02 1401.25	6 311 122 702 600	1	
7-17	Nut M6	ČSN 02 1401.25	6 311 122 702 200	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
7-18	Safety ring 10	ČSN 02 2930	6 311 173 075 500	2	
7-19	Safety ring 26	ČSN 02 2931	6 311 173 086 700	3	
7-20	Holder of belt pulleys		2 900 309	1	
7-21	Flat belt pulley		3 900 316	2	
7-22	Screw-screw (M10x50)		3 900 317	2	
7-23	Distance washer		3 900 320	10	
7-24	Spring	3 900 322	6 315 817 900 322	1	
7-25	Screw M8 x 20	ČSN 02 1143.55	6 311 113 644 600	2	
7-26	Screw M8 x 20	ČSN 02 1187.72	6 311 112 301 600	1	
7-27	Nut M10	ČSN 02 1401.25	6 311 122 702 800	2	
7-28	Nut M10	ČSN 02 1492.25	6 311 123 901 100	1	
7-29	Washer 10,5	ČSN 02 1702.15	6 311 131 711 400	1	
7-30	Flat belt P 5120	810 x 15 x 2	6 272 800 200 200	1	
7-31	Flat pulley		3 900 307	1	
7-32	Conic ring		3 900 308	1	
7-33	Washer of belt pulley		3 900 321	1	
7-34	Screw M6 x 20	ČSN 02 1103.25	6 309 203 078 900	1	
7-35				1	
7-36				1	
7-37				1	
7-38	Adjustable scoring unit	Sestava	2 900 306	1	Ø 20 mm
7-39	Adjustable scoring unit	Sestava	2 900 313k	1	Ø 3/4"
8	Saw motor assembled				
8-1	Electric motor			1	According to the execution: 1f - 2,2 kW 50(60)Hz 3f - 2,2 3 3,7 kW 50(60)Hz
8-2	Motor pulley		3 900 323	1	
8-3	Screw M8 x 30	ČSN 02 1319	6 311 111 172 230	4	
8-4	Screw M6 x 8	DIN 914	6 310 101 005 985	1	
8-5	Nut M8	ČSN 02 1401.25	6 311 122 702 600	4	
8-6	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	4	
8-7	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	4	
8-8	V-belt	SPZ 700 La	6 272 790 001 701	1	
8-9	Motor plate			1	According to electric motor
8-10	Earthing cable - assembly			1	
9	Exchangable hand wheel				
9-1	Plastic hand wheel	ART. 970-175 (12 H7)	6 321 465 001 250	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
9-2	Screw M8 x 16	DIN 914 ZB	6 310 101 005 997	2	
9-3	Extension piece		3 235 384	1	
9-4				1	
9-5				1	
9-6				1	
9-7	Exchangable hand wheel	Sestava	2 901 308k	1	
10	Riving knife				
10-1	Support		3 900 311	1	
10-2	Cover plate		3 900 312	1	
10-3	Riving knife		3 900 314	1	width = 2,5 mm
10-3	Riving knife		3 900 314.1	1	width = 3,2 mm
10-3	Riving knife		3 900 314.2	1	width = 2,8 mm
10-4	Screw M 12 x 60	ČSN 02 1319.05	6 311 115 534 900	1	
10-5	Screw M8 x 12	ČSN 02 1143.55	6 311 113 644 300	4	
10-6	Nut M12	ČSN 02 1401.25	6 311 122 703 000	1	
12	Suction hood 96				
12-1	Suction hood 96	ART. 138 119 3337	6 283 319 000 337	1	
12-2	Pin 6 x 30	ČSN 02 2156	6 311 151 137 302	1	
12-3				1	
12-4				1	
12-5				1	
12-6	Suction hood	Sestava	2 900 609	1	
13	Exhausting hose				
13-1	End piece		6 321 821 300 651	2	
13-2	Hose Ø 40 mm	L = 2 600 mm	6 283 321 002 000	1	
13-3				1	
13-4				1	
13-5				1	
13-7	Exhausting hose	Sestava	2 230 608	1	L=2,6 m
14	Rip fence				
14-1	Profile		2 903 251	1	
14-2	Guide body		3 915 252	1	
14-3	Anchorage		3 915 253	1	
14-4	Nut		3 915 254	1	
14-5	Rip fence		6 415 504 242 000	1	
14-6	Complete steel band		2 903 256	1	
14-7	Slider		3 903 258	1	
14-8	Pin 6 x 30	ČSN 02 2150.10	6 311 151 074 310	1	
14-9	Rosette Ø 40 mm	(Matice M6)	6 321 461 100 001	2	
14-10	Cap 80 x 30 x 3		6 284 300 104 500	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
14-11	Fixing handle M8 x 30	ART 523-65 Botecoplast	6 321 465 000 250	1	
14-12	Rosette Ø 25 mm	(Šroub M8 x 35)	6 321 461 020 025	1	
14-13	Screw M8 x 50	ČSN 02 1187.72	6 311 112 302 357	1	
14-14	Screw M5 x 30	ČSN 02 1151.25	6 309 251 000 530	2	
14-15	Screw M8 x 25	ČSN 02 1143.55	6 309 543 250 200	4	
14-16	Nut M8	ČSN 02 1403.25	6 311 122 722 400	1	
14-17	Washer 6,6	ČSN 02 1729.05	6 311 131 750 700	2	
14-18				1	
14-19				1	
14-20				1	
14-21	Fence with guide	Sestava	2 900 211k	1	
17	Table extension				
17-1	Table extension		2 902 661	1	
17-3	Nut M8	ČSN 02 1401.25	6 311 122 702 600	4	
17-4	Screw M8 x 16	ČSN 02 1143.55	6 311 113 644 500	4	
17-5	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	4	
17-6				1	
17-7				1	
17-8				1	
17-9	Table extension	Sestava	2 900 112k	1	
18	Adjustable fence				
18-1	Protractor 50	(úprava)	3 612 088	1	
18-2	Fence		3 612 089	1	
18-3	Screw M8 x 20	DIN 965 ZB	6 310 101 008 200	2	
18-4	Nut M8	DIN 562 ZB	6 311 127 000 800	2	
18-5	T - stone		3 903 795	1	
18-6				1	
18-7				1	
18-8	Adjustable fence	Sestava	2 903 704	1	
20	External earthing screw				
20-1	Screw 5 x 25	ČSN 02 1103.8	6 311 816 076 800	1	
20-2	Nut M5	ČSN 021401.8	6 311 826 002 000	2	
20-3	Washer 5,3	ČSN 02 1702.50	6 311 836 011 100	4	
20-4	Washer 5,3	ČSN 02 1744.05	6 311 131 767 300	2	
20-5	Metal sticker EARTHING		6 548 232 010 020	1	
20-6	Drive screw 2,9 x 6,5	DIN 27 410	6 311 151 170 900	2	
21	Internal earthing screw with nut				
21-1	Screw 5 x 25	ČSN 02 1103.8	6 311 816 076 800	1	
21-2	Nut M5	ČSN 021401.8	6 311 826 002 000	1	
21-3	Washer 5,3	ČSN 02 1702.50	6 311 836 011 100	3	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
21-4	Washer 5,3	ČSN 02 1744.05	6 311 131 767 300	1	
21-5	Sticker EARTHING		6 548 232 010 000	1	
22	Internal earthing screw without nut				
22-1	Screw 5 x 25	ČSN 02 1103.8	6 311 816 076 800	1	
22-3	Washer 5,3	ČSN 02 1702.50	6 311 836 011 100	2	
22-4	Washer 5,3	ČSN 02 1744.05	6 311 131 767 300	1	
22-5	Sticker EARTHING		6 548 232 010 000	1	
23	Eccentric woodpresser				
23-1	Washer of woodpresser		3 903 702	1	
23-2	Stone		3 903 703	1	
23-3	Body		3 600 038	1	
23-4	Eccentric		3 600 039	1	
23-5	Pin Ø 10		3 600 040	1	
23-6	Pin Ø 12		3 600 041	1	
23-7	Support		3 600 057	1	
23-8	Lever		3 600 043	1	
23-9	Spring	3 600 050	6 315 952 020 007	1	
23-10	Handle Ø 28 / M8	ČSN 02 5182.21	6 321 461 002 808	1	
23-11	Pin 4 x 20	DIN 7344	6 311 151 066 000	1	
23-12	Arm		3 610 013	1	
23-13	Column		3 633 151	1	
23-14	Rosette Ø 40	ART.732 - 40	6 321 461 100 000	1	
23-15	Pin 4 x 28	ČSN 02 2156	6 311 151 132 900	1	
23-16	Washer 12,2	ČSN 02 1740.05	6 311 131 765 920	1	
23-17	Nut M12	ČSN 02 1401.25	6 311 122 703 000	1	
23-18	Column		3 612 071	1	
23-19					
23-20					
23-21					
23-22	Assembly		2 903 709k	1	
23-23	Assembly		2 612 070	1	
28	Sliding table CV3				
28-1	Sliding table L = 1500		6 519 600 310 000	1	
28-1	Sliding table L = 2000		6 519 600 310 005	1	
28-1	Sliding table L = 2600		6 519 600 310 100	1	
28-1	Sliding table L = 3000		6 519 600 310 200	1	
28-2	Screw M10 x 80	DIN 913	6 310 111 009 100	3	
28-3	Nut M10	ČSN 02 1492.25	6 311 123 901 100	10	
28-4	Screw M10 x 60	DIN 913	6 311 112 305 260	2	
28-5	Washer		3 903 750	4	
28-6	Stone		3 903 799	5	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
28-7	Inner cap		6 273 412 020 535	2	
28-8	Screw M6 x 40	ČSN 02 1103.25	6 309 203 079 500	2	
28-9	Nut M6	ČSN 02 1401.25	6 311 122 702 200	2	
28-10	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	2	
28-11	Washer 10,5	DIN 7349	6 311 131 125 500	2	
29	Cross-cutting fence				
29-1	Outer fence profile		3 630 033.1	1	
29-2	Outer short fence profile		3 630 034.1	1	
29-3	Inner fence profile		3 630 035.1	1	
29-4	Support		3 630 036.1	1	
29-5	Slider		3 630 039.1	2	
29-6	Tiltable stop		3 630 040.1	2	
29-7	Pin		3 903 794	1	
29-8	Cover-piece		3 630 037.1	1	
29-9	Prolonged rosette M8		6 321 464 000 800	1	
29-10	Washer 10,5	ČSN 02 1702.15	6 311 131 711 400	2	
29-11	Right measuring tape		3 630 069	1	mm
29-11	Right measuring tape		3 634 069	1	mm + inch
29-12	Left measuring tape		3 630 071	1	mm
29-12	Left measuring tape		3 634 074	1	mm + inch
29-13	Nut M10	ČSN 02 1492.25	6 311 123 901 100	2	
29-14	Fixing handle M8 x 30		6 321 465 000 250	2	
29-15	Screw M8 x 16	ČSN 02 1187.72	6 311 114 061 500	2	
29-16	Screw M8 x 35	ČSN 02 1103.25	6 309 203 081 475	2	
29-17	Square nut M8	DIN 562	6 311 127 000 800	6	
29-18	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	2	
29-19	Cap	3 630 048.1/B	6 052 605 200 001	1	
29-20	Washer		3 900 420	1	
29-21	Screw M6 x 20	ČSN 02 1187.72	6 311 112 300 690	1	
29-22	Screw 4,2 x 13	DIN 7981	6 310 111 006 230	1	
29-23	Screw 4,8 x 13	DIN 7981	6 310 111 006 235	2	
29-24	Pin		3 631 007	1	
29-25	Rosette Ø 40 M8	2 630 061	6 321 461 100 110	1	
29-26	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	1	
29-27	Stop		3 903 708	1	
29-28	Screw M6 x 8	ČSN 02 1187.72	6 311 112 290 800	2	
29-29					
29-30					
29-31					
29-32	Assembly		2 228 732	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
30	Frame				
30-1	Complete frame		2 228 751	1	
30-2	Table eccentric		3 903 761	1	
30-3	Lever		3 903 762	1	
30-4	Protractor		3 903 763.1	1	
30-5	Bar		3 903 764.1	2	
30-6	Adjusting eccentric		3 903 765.1	2	7 390 376 510 000
30-7	Plate spring		3 900 423	1	
30-8	Black cap 35 x 35 x 3		6 284 300 103 000	2	
30-9	Black cap 80 x 40 x 3		6 284 300 104 800	2	
30-10	Ring 20	ČSN 02 2930.00	6 311 173 077 600	2	
30-11	Black ball 32 - M10	ČSN 02 5181.21	6 321 461 252 320	1	
30-12	Screw M4 x 8 METALVIS		6 309 201 004 800	3	
30-13	Spring	3 480 131	6 315 952 019 850	2	
30-14	Black ball 30 - M6	ČSN 02 5181.21	6 321 461 252 300	2	
30-15	Pin 2 x 10	DIN 7344	6 311 151 065 895	2	
30-16	Screw M6 x 8	DIN 914	6 310 101 005 985	2	
30-17	Tiltable stop		3 903 798	2	
30-18	Washer 8,4	ČSN 02 1726.15	6 311 131 120 800	2	
30-19	Fixing handle M8 x 30		6 321 465 000 250	2	
30-20					
30-21					
30-22					
30-23	Assembly		2 903 799	2	
30-24	Assembly		2 228 705	1	
31	Telescopic arm				
31-1	Welded arm		2 235 771	1	CV3 L=1,5;2;2,6 m
31-1	Welded arm		2 903 771.2	1	CV3 L=3 m
31-2	Telescopic arm		2 235 777	1	CV3 L=1,5;2;2,6 m
31-2	Telescopic arm		2 920 777	1	CV3 L=3 m
31-3	Long pin		3 228 757	1	
31-4	Supporting bar		3 228 756	1	
31-5	Plate		3 903 760	1	2 pc CV3 L=3 m
31-6	Plastic cover		3 228 758	1	2 pc CV3 L=3 m
31-7	Casing KU 2525	ČSN 02 3406	6 323 251 203 010	2	
31-8	Axial ring KA 25 KU 4	ČSN 02 3415	6 324 165 560 121	1	
31-9	Screw		3 903 716	4	
31-10	Screw		3 630 059	4	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
31-11	Screw M10 x 50	ČSN 02 1103.25	6 309 203 083 420	1	
31-12	Screw M8 x 10	ČSN 02 1187.72	6 311 112 301 000	1	
31-13	Screw 4,8 x 13	DIN 7981	6 310 111 006 235	4	8 pc CV3 L=3 m
31-14	Nut M10	ČSN 02 1401.25	6 311 122 702 800	2	
31-15	Black cap 100 x 40 x 2		6 284 300 104 300	1	2 pc CV3 L=3 m
31-16	Nut M8	ČSN 02 1401.25	6 311 122 702 600	5	
31-17	Screw M5 x 20	ČSN 02 1143.55	6 309 543 140 516	1	2 pc CV3 L=3 m
31-18	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	1	2 pc CV3 L=3 m
31-19	Washer 5,1	ČSN 02 1740.05	6 311 131 765 500	1	2 pc CV3 L=3 m
31-20	Screw M8 x 30	ČSN 02 1187.72	6 311 112 302 000	5	
31-21	Screw M10 x 20	ISO 7380	6 310 111 006 230	1	
31-22	Washer 10,2	ČSN 02 1740.05	6 311 131 765 800	1	
31-23	Metal plate		3 229 768	1	2 pc CV3 L=3 m
31-24	Plate		3 229 769	1	2 pc CV3 L=3 m
31-25	Eccentric		3 903 744	4	
31-26	Roller		3 903 745	4	
31-27	Bearing 6003 Z	ČSN 02 4630	6 324 165 030 080	8	
31-28	Ring 35	ČSN 02 2931.00	6 311 173 087 400	8	
31-29					
31-30					
31-31					
31-32	Assembly		2 903 753	4	
31-33	Assembly		2 920 707k	1	
33	Adjustable fence				
33-1	Fence		3 903 766	1	
33-2	Fence guide		3 903 767.1	1	
33-3	Locking plate		3 903 768	1	
33-4	Supporting plate		3 903 769	1	
33-5	Fence pin		3 903 770	1	
33-6	Slider		3 630 039.1	1	
33-7	Tiltable stop		3 630 040.1	1	
33-8	Cover-piece		3 630 037.1	1	
33-9	Cap	3 630 048.1	6 052 605 200 001	1	
33-10	Washer		3 235 205	1	
33-11	Left measuring tape 1m		3 621 024	1	
33-12	Protractor	3 903 792	6 548 232 165 013	1	
33-13					
33-14					
33-15	Fixing handle M8		6 321 464 000 850	1	
33-16	Fixing handle M8 x 30		6 321 465 000 250	1	
33-17	Fixing handle M10 x 20		6 321 465 001 200	1	
33-18	Screw M8 x 16	ČSN 02 1103.25	6 309 203 081 200	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
33-19	Screw M8 x 16	ČSN 02 1187.72	6 311 114 061 500	2	
33-20	Screw 4,8 x 13	DIN 7981	6 310 111 006 235	2	
33-21	Screw 4,2 x 13	DIN 7981	6 310 111 006 230	1	
33-22	Nut M10	ČSN 02 1492.25	6 311 123 901 100	1	
33-23	Square nut	DIN 562	6 311 127 000 800	3	
33-24	Nut M8	ČSN 02 1401.25	6 311 122 702 600	1	
33-25	Washer 10,5	ČSN 02 1702.15	6 311 131 711 400	1	
33-26	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	2	
33-27	Washer 8,4	ČSN 02 1726.15	6 311 131 120 800	3	
33-28	Nail 2,9 x 6,5	DIN 27410	6 311 151 170 900	3	
33-29					
33-30					
33-31					
33-32	Assembly		2 903 706	1	
34	Frame roller				
34-1	Roller		3 228 711	1	
34-2	Holder		3 228 712	2	
34-3	Shaft		3 228 713	1	
34-4					
34-5					
34-6	Bearing 6002 2RS		6 324 165 010 107	2	
34-7	Ring 15	ČSN 02 2930.00	6 311 173 076 400	2	
34-8	Ring 32	ČSN 02 2931	6 311 173 086 900	1	
34-9	Screw M8 x 16	ČSN 02 1103.25	6 309 203 081 200	4	
34-10	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	4	
34-11	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	4	
34-12					
34-13					
34-14					
34-15	Assembly		2 228 710	1	
35	Table extension CV3				
35-1	Guide block		3 234 153	1	
35-2	Table extension CV3		2 234 154	1	
35-3	Screw M10 x 50	ČSN 02 1103.25	6 309 203 083 420	2	
35-4	Screw M6 x 20	ČSN 02 1143.55	6 311 113 643 000	4	
35-5	Nut M10	ČSN 02 1401.25	6 311 122 702 800	2	
35-6	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	4	
35-7	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	4	
35-8	Clamping handle M8 x 30		6 321 465 000 250	1	
35-9					
35-10					

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
35-11					
35-12	Assembly		2 234 006k	1	
103	Table spacing rings				
103-1	Big spacing ring I.		3 308 204	1	
103-2	Big spacing ring		3 900 202	1	
103-3	Medium spacing ring		3 900 203	1	
103-4	Small spacing ring		3 900 204	1	
103-5	Middle ring		3 900 206	1	
103-6	Pin 4 x 12	DIN 7344 FST	6 311 151 065 960	3	
103-7					
103-8					
103-9					
103-10	Table spacing rings		2 308 201k	1	
104	Body of spindle moulder				
104-1	Cylinder body		3 900 401.3	1	
104-2	Screw M8 x 40	ČSN 02 1101.55	6 309 300 399 500	5	
104-3	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	5	
104-4	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	5	
104-5	Washer		3 630 063	5	
104-6	Lubricating head KM8x1	Typ 01 378	6 425 111 006 008	1	
105	Milling spindle head				
105-1	Telescopic pin		3 920 402	1	
105-2	Ring		3 900 435	1	
105-3	Distance washer		3 900 428	5	
105-4	Plate spring II.		3 900 424	2	
105-5	Distance ring		3 900 413	1	
105-6	Bearing 6006 2RZ	SKF	6 324 165 560 100	2	
105-7	Safety ring 30	ČSN 02 2930	6 311 173 079 000	2	
105-8	Screw M6 x 12	ČSN 02 1143.55	6 309 543 143 000	4	
105-9	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	4	
106	Spindle Ø 30 mm; clamping head				
106-1	Spindle		3 900 404	1	
106-2	Spindle pulley		3 900 405.1	1	1400; 3500; 6000; 8000/min; 50Hz
106-2	Spindle pulley		3 902 631	1	1400; 3500; 6000; 8000/min; 60Hz
106-2	Spindle pulley		3 900 405.2	1	1000; 3500; 6000; 8000/min; 50Hz
106-3	Conic ring		3 900 412	2	
106-4	Nut KM 6	ČSN 02 3630	6 324 971 000 600	2	
106-5	Screw		2 320 399.1	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
106-6	Distance ring 30		3 900 460	2	
106-7	Distance ring 20		3 900 459	2	
106-8	Distance ring 15		3 900 458	1	
106-9	Distance ring 5		3 900 456	2	
106-10	Head		3 900 457	1	
106-11	Pin 6 x 25	ČSN 02 2152	6 311 151 079 300	1	
106-12	Screw M12 x 35	ČSN 02 1143.55	6 311 113 648 800	1	
108	Height adjustment				
108-1	Stop		3 900 430.1	1	
108-2	Case of screw wheels		3 900 416.1	1	
108-3	Trapez - screw of lifting		3 900 409.1	1	
108-4	Bronze bearing		3 900 411	1	
108-5	Spiral wheel		3 900 415	1	
108-6	Axial ring	AS 1528	6 324 165 560 110	2	
108-7	Axial needle bearing	AXK 1528	6 324 165 560 120	1	
108-8	Pin 5 x 24	DIN 7344 FST	6 311 151 072 900	1	
108-9	Setting ring		3 900 410	1	
108-10	Screw M8 x 10	ČSN 02 1187.72	6 311 112 301 000	2	
108-11	Ring		3 612 007	1	
108-12	Screw M6 x 60	ČSN 02 1101.25	6 309 201 014 760	2	
108-13	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	2	
108-14	Ring 10	ČSN 02 2930	6 311 173 075 500	1	
108-15	Nut		3 320 333	2	
108-16	Casing KU 1008	ČSN 02 3406	6 323 251 101 480	1	
108-17	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	1	
108-18	Screw M8 x 20	ČSN 02 1143.55	6 311 113 644 600	1	
108-19	Pin 6 x 20	ČSN 02 2153	6 311 151 100 200	2	
110	Lower suction				
110-1	End piece		3 900 651	2	6 321 821 300 651
110-2	Hose TOMIFLEX; Ø 40/50	L=1300 mm	6 283 321 002 000	1	
110-3	Adapted hood		3 900 751	1	
113	Carrying cover				
113-1	Carrying cover		3 900 501	1	
113-2	Tenoning safety guard		2 320 503	1	For fences h = 160 mm
113-2	Tenoning safety guard		2 300 503.1	1	For fences h = 120 mm
113-3	Right fence h = 160 mm		3 320 504	1	6 415 504 320 504

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
113-3	Right fence h = 120 mm		6 415 504 240 300	1	6 415 504 240 300
113-4	Left fence h = 160 mm		3 320 505	1	6 415 504 320 505
113-4	Left fence h = 120 mm		6 415 504 240 310	1	6 415 504 240 310
113-5	Fence holder		3 300 502	2	
113-6	Lead screw		3 300 505	2	
113-7	Screw M8 x 16	ČSN 02 1143.55	6 311 113 644 500	2	
113-8	Square washer		3 300 509	2	
113-9	Screw M8 x 60	ČSN 02 1319.05	6 311 115 531 200	2	
113-10	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	2	
113-11	Adjustable handle M8	ART. 522-65	6 321 464 000 850	2	
113-12	Motion nut		2 300 506	2	
113-13	Plate		3 300 508	2	
113-14	Distance plate		3 900 508	4	
113-15	Ring		3 300 507	2	
113-16	Screw M6 x 16	ČSN 02 1103.25	6 309 203 260 614	2	
113-17	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	2	
113-18	Nut M6	ČSN 02 1401.25	6 311 122 702 200	2	
113-19	Rosette Ø 68	2 600 008	6 321 461 100 750	2	
113-20	Casing with thread		3 900 513	2	
113-21	Screw M8 x 16	ČSN 02 1187.72	6 311 114 061 500	2	
113-22	Rosette Ø 68	2 610 037	6 321 461 100 700	2	
113-23	Washer		3 300 511	2	
113-24	Screw of carrying cover		3 300 510	2	
113-25	Sliding cover		6 321 821 100 900	1	6 321 821 100 900
113-26	Guide		6 321 821 101 500	2	6 321 821 101 500
113-27	Screw M5 x 20	ČSN 02 1103.25	6 309 203 076 600	8	
113-28	Washer 5,1	ČSN 02 1740.05	6 311 131 765 500	4	
113-29	Safety pin		3 300 512	1	
113-30	Spring		6 315 060 610 700	1	6 315 060 610 700
113-31	Ball 16	ČSN 02 5181.21	6 311 461 201 900	1	
113-32	Suction hood		6 321 821 300 150	1	6 321 821 300 150
113-33	Washer 5,3	ČSN 02 1702.15	6 311 131 711 100	4	
113-34	Bent bar		3 900 543	2	
113-35	Pressure plate		3 900 545	4	
113-36	Pressure body	ART. 251-90	6 321 821 101 600	4	
113-37	Screw M10 x 25	ČSN 02 1103.25	6 309 203 083 250	4	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
113-38	Screw M12 x 60	ČSN 02 1143.55	6 311 113 649 455	2	
113-39	Insertion of pressure body		3 900 546	2	
113-40	Washer 13	ČSN 02 1746.05	6 311 131 777 820	2	
113-41	Sticker-sticker WARNING		6 548 232 007 100	1	
113-42	Sticker-max. tool diameter		6 548 232 010 240	1	
113-43	Sticker-sticker arrow		6 548 232 007 400	1	
113-44	Sticker-sticker - fence shift	3 900 599	6 548 232 100 110	2	
113-45					
113-46					
113-47					
113-48	Fence holder - assembly		2 300 540	1	
113-49	Carrying cover - carrying cover - pressure plate		2 320 500	1	h = 160 mm
113-49	Carrying cover - carrying cover - pressure plate		2 900 500	1	h = 120 mm
114	MORI woodpresser (MORI)				
114-1	Carrying cover		3 900 501	1	
114-2	Right fence h = 160 mm		3 320 504	1	6 415 504 320 504
114-2	Right fence h = 120 mm		6 415 504 240 300	1	6 415 504 240 300
114-3	Left fence h = 160 mm		3 320 505	1	6 415 504 320 505
114-3	Left fence h = 120 mm		6 415 504 240 310	1	6 415 504 240 310
114-4	Fence holder		3 300 502	2	
114-5	Lead screw		3 300 505	2	
114-6	Screw M8 x 16	ČSN 02 1143.55	6 311 113 644 500	2	
114-7	Square washer		3 300 509	2	
114-8	Screw M8 x 60	ČSN 02 1319.05	6 311 115 531 200	2	
114-9	Adjustable handle M8	ART. 522-65	6 321 464 000 850	2	
114-10	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	2	
114-11	Motion nut		2 300 506	2	
114-12	Plate		3 300 508	2	
114-13	Distance plate		3 900 508	4	
114-14	Screw M6 x 16	ČSN 02 1103.25	6 309 203 078 680	2	
114-15	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
114-16	Nut M6	ČSN 02 1401.25	6 311 122 702 200	2	
114-17	Ring		3 300 507	2	
114-18	Casing with thread		3 900 513	2	
114-19	Rosette Ø 68		6 321 461 100 750	2	6 321 461 100 750
114-20	Suction hood		6 321 821 300 150	1	6 321 821 300 150
114-21	Washer 5,3	ČSN 02 1702.15	6 311 131 711 100	4	
114-22	Screw M5 x 20	ČSN 02 1103.25	6 309 203 076 600	4	
114-23	Screw of carrying cover		3 300 510	2	
114-24	Rosette M8 H=60 mm	ART. 734-50	6 321 464 000 800	2	
114-25	Washer		3 300 511	2	
114-26	Cover		3 902 522	1	
114-27	Front strip		3 902 514	1	
114-28	Back strip		3 902 515	1	
114-29	Screw M5 x 25	ČSN 02 1103.25	6 309 203 076 800	4	
114-30	Washer 5,1	ČSN 02 1740.05	6 311 131 765 500	4	
114-31	Screw M5 x 10	ČSN 02 1143.55	6 311 113 641 200	4	
114-32	Washer 5,3	ČSN 02 1702.15	6 311 131 711 100	4	
114-33	Nut M5	ČSN 02 1401.25	6 311 122 702 000	4	
114-34	Shaft		3 902 526	1	
114-35	Spring		6 315 060 610 700	1	6 315 060 610 700
114-36	Body		3 902 525	1	
114-37	Nut M10	ČSN 02 1403.25	6 311 122 722 410	1	
114-38	Ball 16	ČSN 02 5181.21	6 311 461 201 900	1	
114-39	Complete holder		2 902 565	1	
114-40	Complete column		2 902 570	1	
114-41	Holder		3 902 561	3	
114-42	Foot		3 902 572	1	6 613 152 000 110
114-43	Washer 5,5	ČSN 02 1729.05	6 311 131 750 650	2	
114-44	Drive fastener 5 x 10	DIN 1476	6 311 151 380 900	2	
114-45	Screw C 5 x 20	ČSN 02 1810.05	6 311 142 800 000	2	
114-46	Holder P		2 902 576	1	
114-47	Plate		3 902 577	1	
114-48	Arm		3 902 564	1	
114-49	Washer		3 902 579	1	
114-50	Screw M6 x 16	ČSN 02 1103.25	6 309 203 260 614	2	
114-51	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	2	
114-52	Rosette Ø 40		6 321 461 100 000	6	6 321 641 100 000

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
114-53	Sticker-sticker WARNING		6 548 232 007 100	1	
114-54	Sticker-max. tool diameter	3 900 534	6 548 232 010 240	1	
114-55	Sticker-sticker arrow		6 548 232 007 400	1	
114-56	Sticker-sticker - fence shift	3 900 599	6 548 232 100 110	2	
114-57					
114-58					
114-59					
114-60	Fence holder - assembly		2 300 540	1	
114-61	Swing away cover - assembly		2 902 521	1	
114-62	Woodpresser - assembly		2 902 541	1	
114-63	Pressure foot - assembly		2 902 562	1	
114-64	Side pressure - assembly		2 902 563	1	
114-65	Holder with pressure plate - assembly		2 902 582	1	
114-66	MORI woodpresser (MORI)	Sestava	2 320 501k	1	h = 160 mm
114-66	MORI woodpresser (MORI)	Sestava	2 902 500	1	h = 120 mm
115	Spindle Ø 30 mm; clamping head + chuck for router bits				
115-1	Spindle		3 900 404.5	1	L = 130 mm
115-1	Spindle		3 900 404.6	1	L = 160 mm
115-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min; 50Hz
115-2	Spindle pulley		3 902 631.5	1	1400; 3500; 6000; 8000; 10000/min 60Hz
115-3	Nut		3 902 457.2	1	
115-4	Casing		3 900 458.5	1	
115-5	Safety ring 45	ČSN 02 2925.1	6 311 173 050 650	1	
115-6	Distance ring 30		3 900 460	2	
115-7	Distance ring 20		3 900 459	2	
115-8	Distance ring 15		3 900 458	1	
115-9	Distance ring 5		3 900 456	2	
115-10	Screw		2 320 399.1	1	
115-11	Chuck for router bits 30 d 8		6 415 200 300 145	1	d = 8 mm
115-11	Chuck for router bits 30 d12		6 415 200 300 150	1	d = 12 mm

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
115-11	Chuck for router bits 30 d 12,7		6 415 200 300 155	1	d=12,7 mm
115-12	Nut		3 902 457.1	1	
115-13	Screw		3 900 437	1	
115-14					
115-15					
115-16					
115-17	Clamping head - assembly		2 900 406.5	1	
116	Spindle Ø 50 mm; clamping head				
116-1	Spindle		3 902 404	1	
116-2	Spindle pulley		3 900 405.1	1	1400; 3500; 6000; 8000/min 50Hz
116-2	Spindle pulley		3 902 631	1	1400; 3500; 6000; 8000/min 60Hz
116-3	Conic ring		3 900 412	2	
116-4	Nut KM6	ČSN 02 3630	6 324 971 000 600	2	
116-5	Telescopic pin		3 320 302.2	1	
116-6	Ring 30	ČSN 02 2930	6 311 173 079 000	2	
116-7	Distance ring		3 900 413	1	
116-8	Bearing 6006 2RZ		6 324 165 560 100	1	
116-9	Bearing 6206 2RZ		6 324 162 555 945	1	
116-10	Plate spring II		3 900 424	2	
116-11	Distance washer		3 900 428	5	
116-12	Distance ring 30		3 902 460	2	
116-13	Distance ring 20		3 902 459	2	
116-14	Distance ring 15		3 902 458	1	
116-15	Distance ring 5		3 902 456	2	
116-16	Head		3 902 457	1	
116-17	Pin 6 x 25	ČSN 02 2152	6 311 151 079 300	1	
116-18	Screw M16 x 45	ČSN 02 1143.55	6 311 113 655 305	1	
116-19					
116-20					
116-21					
116-22	Clamping head - assembly		2 902 406	1	
117	Spindle Ø 5/4" (31,75 mm); clamping head				
117-1	Spindle		3 902 635	1	
117-2	Spindle pulley		3 902 631	1	1400; 3500; 6000; 8000/min 50Hz
117-2	Spindle pulley		3 900 405.1	1	1400; 3500; 6000; 8000/min 60Hz
117-3	Conic ring		3 900 412	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
117-4	Nut KM6	ČSN 02 3630	6 324 971 000 600	2	
117-5	Screw		2 320 399.2	1	
117-6	Distance ring 30		3 902 643	2	
117-7	Distance ring 20		3 902 642	2	
117-8	Distance ring 15		3 902 641	1	
117-9	Distance ring 5		3 902 640	2	
117-10	Head		3 902 645	1	
117-11	Pin 6 x 25	ČSN 02 2152	6 311 151 079 300	1	
117-12	Screw M12 x 35	ČSN 02 1143.55	6 311 113 648 800	1	
117-13					
117-14					
117-15					
117-16	Clamping head - assembly		2 902 644	1	
118	Spindle Ø 40 mm; clamping head				
118-1	Spindle		3 910 404	1	
118-2	Spindle pulley		3 900 405.1	1	1400; 3500; 6000; 8000/min 50Hz
118-2	Spindle pulley		3 902 631	1	1400; 3500; 6000; 8000/min 60HZ
118-3	Conic ring		3 900 412	2	
118-4	Nut KM6	ČSN 02 3630	6 324 971 000 600	2	
118-5	Screw		2 320 399.4	1	
118-6	Distance ring 30		3 910 460	2	
118-7	Distance ring 20		3 910 459	2	
118-8	Distance ring 15		3 910 458	1	
118-9	Distance ring 5		3 910 456	2	
118-10	Head		3 910 457	1	
118-11	Pin 6 x 25	ČSN 02 2152	6 311 151 079 300	1	
118-12	Screw M12 x 35	ČSN 02 1143.55	6 311 113 648 800	1	
118-13					
118-14					
118-15					
118-16	Clamping head - assembly		2 910 406	1	
119	Spindle Ø 35 mm; clamping head				
119-1	Spindle		3 911 404	1	
119-2	Spindle pulley		3 900 405.1	1	1400; 3500; 6000; 8000/min 50Hz
119-2	Spindle pulley		3 902 631	1	1400; 3500; 6000; 8000/min 60HZ
119-3	Conic ring		3 900 412	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
119-4	Nut KM6	ČSN 02 3630	6 324 971 000 600	2	
119-5	Screw		2 320 399.3	1	
119-6	Distance ring 30		3 911 460	2	
119-7	Distance ring 20		3 911 459	2	
119-8	Distance ring 15		3 911 458	1	
119-9	Distance ring 5		3 911 456	2	
119-10	Head		3 911 457	1	
119-11	Pin 6 x 25	ČSN 02 2152	6 311 151 079 300	1	
119-12	Screw M12 x 35	ČSN 02 1143.55	6 311 113 648 800	1	
119-13					
119-14					
119-15					
119-16	Clamping head - assembly		2 911 406	1	
120	Spindle Ø 5/4" (31,75 mm) / 3/4" (19,05 mm)+ fixing nut				
120-1	Spindle		3 902 635.1	1	
120-2	Spindle pulley		3 900 405.1	1	1400; 3500; 6000; 8000/min 50Hz
120-2	Spindle pulley		3 902 631	1	1400; 3500; 6000; 8000/min 60Hz
120-3	Conic ring		3 900 412	2	
120-4	Nut KM6	ČSN 02 3630	6 324 971 000 600	2	
120-5	Screw		2 320 399.2	1	
120-6	Distance ring 30		3 902 643	1	
120-7	Distance ring 20		3 902 642	2	
120-8	Distance ring 15		3 902 641	3	
120-9	Distance ring 10		3 304 103	1	
120-10	Distance ring 5		3 902 640	5	
120-11	Small ring 15/Ø 19.05		3 902 653	1	
120-12	Small ring 10/Ø 19.05		3 902 652	2	
120-13	Small ring 5/Ø 19.05		3 902 651	2	
120-14	Big ring 10 / Ø 19,05		3 902 650	1	
120-15	Big ring 5 / Ø 19,05		3 902 649	3	
120-16	Casing		3 902 458.3	1	
120-17	Safety ring 28	ČSN 02 2925.1	6 311 173 050 550	1	
120-18	Nut		3 902 457.3	1	
120-19					
120-20					
120-21					
120-22	Clamping head - assembly		2 902 406.3	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
121	Spindle Ø 5/4" (31,75 mm); clamping head + chuck for router bits				
121-1	Spindle		3 902 635.5	1	
121-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min 50Hz
121-2	Spindle pulley		3 902 631.5	1	1400; 3500; 6000; 8000; 10000/min 60Hz
121-3	Nut		3 902 457.2	1	
121-4	Casing		3 902 458.2	1	
121-5	Safety ring 45	ČSN 02 2925.1	6 311 173 050 650	1	
121-6	Distance ring 30		3 902 643	2	
121-7	Distance ring 20		3 902 642	2	
121-8	Distance ring 15		3 902 641	1	
121-9	Distance ring 5		3 902 640	2	
121-10	Screw		2 320 399.2	1	
121-11	Chuck for router bits 30 d 8		6 415 200 300 145	1	d = 8 mm
121-11	Chuck for router bits 30 d 12,7		6 415 200 300 155	1	d=12,7 mm
121-12	Nut		3 902 457.1	1	
121-13	Screw		3 900 437	1	
121-14					
121-15					
121-16					
121-17	Clamping head - assembly		2 902 406.2	1	
122	Spindle Ø 40 mm; clamping head + chuck for router bits				
122-1	Spindle		3 910 404.5	1	
122-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min; 50Hz
122-2	Spindle pulley			1	
122-3	Nut		3 910 451	1	
122-4	Casing		3 910 452	1	
122-5	Safety ring 55	ČSN 02 2925.1	6 311 173 050 710	1	
122-6	Distance ring 30		3 910 460	2	
122-7	Distance ring 20		3 910 459	2	
122-8	Distance ring 15		3 910 458	1	
122-9	Distance ring 5		3 910 456	2	
122-10	Screw		2 320 399.4	1	
122-11	Chuck for router bits 30 d 8		6 415 200 300 145	1	d = 8 mm

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
122-11	Chuck for router bits 30 d12		6 415 200 300 150	1	d = 12 mm
122-12	Nut		3 902 457.1	1	
122-13	Screw		3 900 437	1	
122-14					
122-15					
122-16					
122-17	Clamping head - assembly		2 910 406.5	1	
123	Exchangeable spindle Ø 30 mm; clamping head				
123-1	Spindle shaft		3 920 404	1	
123-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min 50Hz
123-2	Spindle pulley		3 902 631.5	1	1400; 3500; 6000; 8000; 10000/min 60Hz
123-3	Screw		3 900 437	2	
123-4	Spindle Ø 30		3 920 412	1	
123-5	Nut		3 902 457.2	1	
123-6	Casing		3 900 458.5	1	
123-7	Safety ring 45	ČSN 02 2925.1	6 311 173 050 650	1	
123-8	Distance ring 30		3 900 460	2	
123-9	Distance ring 20		3 900 459	2	
123-10	Distance ring 15		3 900 458	1	
123-11	Distance ring 5		3 900 456	2	
123-12	Screw		2 320 399.4	1	
123-13	Cap		6 284 300 104 807	1	
123-14					
123-15					
123-16					
123-17	Clamping head - assembly		2 900 406.5	1	
123-18	Exchangable spindle part - assembly		2 920 426k	1	
124	Exchangeable spindle Ø 40 mm; clamping head				
124-1	Spindle shaft		3 920 404	1	
124-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min 50Hz
124-2	Spindle pulley		3 902 631.5	1	1400; 3500; 6000; 8000; 10000/min 60Hz

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
124-3	Screw		3 900 437	2	
124-4	Spindle Ø 40		3 920 412.1	1	
124-5	Nut		3 910 451	1	
124-6	Casing		3 910 452	1	
124-7	Safety ring 55	ČSN 02 2925.1	6 311 173 050 710	1	
124-8	Distance ring 30		3 910 460	2	
124-9	Distance ring 20		3 910 459	2	
124-10	Distance ring 15		3 910 458	1	
124-11	Distance ring 5		3 910 456	2	
124-12	Screw		2 320 399.4	1	
124-13	Cap		6 284 300 104 807	1	
124-14					
124-15					
124-16					
124-17	Clamping head - assembly		2 910 406.5	1	
124-18	Exchangable spindle part - assembly		2 920 427k	1	
125	Exchangeable spindle Ø 50 mm; clamping head				
125-1	Spindle shaft		3 920 404	1	
125-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min 50Hz
125-2	Spindle pulley		3 902 631.5	1	1400; 3500; 6000; 8000; 10000/min 60Hz
125-3	Screw		3 900 437	2	
125-4	Spindle Ø 50		3 920 412.2	1	
125-5	Nut		3 902 450	1	
125-6	Casing		3 902 452	1	
125-7	Safety ring 65	ČSN 02 2925.1	6 311 173 050 750	1	
125-8	Distance ring 30		3 902 460	2	
125-9	Distance ring 20		3 902 459	2	
125-10	Distance ring 15		3 902 458	1	
125-11	Distance ring 5		3 902 456	2	
125-13	Cap		6 284 300 104 807	1	
125-14					
125-15					
125-16					
125-17	Clamping head - assembly		2 902 406.5	1	
125-18	Exchangable spindle part - assembly		2 920 428k	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
126	Exchangeable spindle Ø 35 mm; clamping head				
126-1	Spindle shaft		3 920 404	1	
126-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min 50Hz
126-2	Spindle pulley		3 902 631.5	1	1400; 3500; 6000; 8000; 10000/min 60Hz
126-3	Screw		3 900 437	2	
126-4	Spindle Ø 35		3 920 412.8	1	
126-5	Nut		3 902 457.2	1	
126-6	Casing		3 911 451	1	
126-7	Safety ring 45	ČSN 02 2925.1	6 311 173 050 650	1	
126-8	Distance ring 30		3 911 460	2	
126-9	Distance ring 20		3 911 459	2	
126-10	Distance ring 15		3 911 458	1	
126-11	Distance ring 5		3 911 456	2	
126-12	Screw		2 320 399.4	1	
126-13	Cap		6 284 300 104 807	1	
126-14					
126-15					
126-16					
126-17	Clamping head - assembly		2 911 406.5	1	
126-18	Exchangable spindle part - assembly		2 920 435k	1	
127	Exchangeable spindle Ø 30 mm; clamping head + chuck for router bits				
127-1	Spindle shaft		3 920 404	1	
127-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min 50Hz
127-2	Spindle pulley		3 902 631.5	1	1400; 3500; 6000; 8000; 10000/min 60Hz
127-3	Screw		3 900 437	2	
127-4	Spindle Ø 30		3 920 412.7	1	fastening length 100 mm
127-4	Spindle Ø 30		3 920 413.2	1	fastening length 70 mm
127-5	Nut		3 902 457.2	1	
127-6	Casing		3 900 458.5	1	
127-7	Safety ring 45	ČSN 02 2925.1	6 311 173 050 650	1	
127-8	Distance ring 30		3 900 460	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
127-9	Distance ring 20		3 900 459	2	
127-10	Distance ring 15		3 900 458	1	
127-11	Distance ring 5		3 900 456	2	
127-12	Screw		2 320 399.4	1	
127-13	Nut		3 902 457.1	1	
127-14	Plug		6 284 300 104 808	1	
127-15	Chuck for router bits 30 d 8		6 415 200 300 145	1	d = 8 mm
127-15	Chuck for router bits 30 d12		6 415 200 300 150	1	d = 12 mm
127-16					
127-17					
127-18					
127-19	Clamping head - assembly		2 900 406.5	1	
127-20	Exchangable spindle part - assembly		2 920 439k	1	L = 70 mm
127-20	Exchangable spindle part - assembly		2 920 434k	1	L = 100 mm
128	Exchangeable spindle Ø 35 mm; clamping head + chuck for router bits				
128-1	Spindle shaft		3 920 404	1	
128-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min 50Hz
128-2	Spindle pulley		3 902 631.5	1	1400; 3500; 6000; 8000; 10000/min 60Hz
128-3	Screw		3 900 437	2	
128-4	Spindle Ø 35		3 920 412.6	1	fastening length 100 mm
128-4	Spindle Ø 35		3 920 413.1	1	fastening length 70 mm
128-5	Nut		3 902 457.2	1	
128-6	Casing		3 911 451	1	
128-7	Safety ring 45	ČSN 02 2925.1	6 311 173 050 650	1	
128-8	Distance ring 30		3 911 460	2	
128-9	Distance ring 20		3 911 459	2	
128-10	Distance ring 15		3 911 458	1	
128-11	Distance ring 5		3 911 456	2	
128-12	Screw		2 320 399.4	1	
128-13	Nut		3 902 457.1	1	
128-14	Plug		6 284 300 104 808	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
128-15	Chuck for router bits 30 d 8		6 415 200 300 145	1	d = 8 mm
128-15	Chuck for router bits 30 d12		6 415 200 300 150	1	d = 12 mm
128-16					
128-17					
128-18					
128-19	Clamping head - assembly		2 911 406.5	1	
128-20	Exchangable spindle part - assembly		2 920 438k	1	L = 70 mm
128-20	Exchangable spindle part - assembly		2 920 433k	1	L = 100 mm
129	Exchangeable spindle Ø 5/4" (31,75 mm); clamping head + chuck for router bits				
129-1	Spindle shaft		3 920 404	1	
129-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min 50Hz
129-2	Spindle pulley		3 902 631.5	1	1400; 3500; 6000; 8000; 10000/min 60Hz
129-3	Screw		3 900 437	2	
129-4	Spindle Ø 31,75		3 920 412.4	1	fastening length 100 mm
129-4	Spindle Ø 31,75		3 920 413	1	fastening length 70 mm
129-5	Nut		3 902 457.2	1	
129-6	Casing		3 902 458.2	1	
129-7	Safety ring 45	ČSN 02 2925.1	6 311 173 050 650	1	
129-8	Distance ring 30		3 902 643	2	
129-9	Distance ring 20		3 902 642	2	
129-10	Distance ring 15		3 902 641	1	
129-11	Distance ring 5		3 902 640	2	
129-12	Screw		2 320 399.4	1	
129-13	Nut		3 902 457.1	1	
129-14	Plug		6 284 300 104 808	1	
129-15	Chuck for router bits 30 d 8		6 415 200 300 145	1	
129-15	Chuck for router bits 30 d12,7		6 415 200 300 155	1	
129-16					
129-17					
129-18					

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
129-19	Clamping head - assembly		2 902 406.2	1	
129-20	Exchangable spindle part - assembly		2 920 437k	1	L = 70 mm
129-20	Exchangable spindle part - assembly		2 920 429k	1	L = 100 mm
130	Exchangeable spindle Ø 5/4" (31,75 mm) / 3/4" (19,05 mm); clamping head				
130-1	Spindle shaft		3 920 404	1	
130-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min 50Hz
130-2	Spindle pulley		3 902 631.5	1	1400; 3500; 6000; 8000; 10000/min 60Hz
130-3	Screw		3 900 437	2	
130-4	Spindle Ø 31,5 / 19,05		3 920 412.3	1	
130-5	Nut		3 902 457.3	1	
130-6	Casing		3 902 458.3	1	
130-7	Safety ring 28	ČSN 02 2925.1	6 311 173 050 550	1	
130-8	Distance ring 30		3 902 643	1	
130-9	Distance ring 20		3 902 642	2	
130-10	Distance ring 15		3 902 641	3	
130-11	Distance ring 10		3 304 103	1	
130-12	Distance ring 5		3 902 640	5	
130-13	Small ring 15/ Ø 19,05		3 902 653	1	
130-14	Small ring 10/ Ø 19,05		3 902 652	2	
130-15	Small ring 5/ Ø 19,05		3 902 651	2	
130-16	Big ring 10 / Ø 19,05		3 902 650	1	
130-17	Big ring 5 / Ø 19,05		3 902 649	3	
130-18	Screw		2 320 399.4	1	
130-19	Cap		6 284 300 104 806	1	
130-20					
130-21					
130-22					
130-23	Clamping head - assembly		2 902 406.3	1	
130-24	Exchangable spindle part - assembly		2 920 430k	1	
131	Exchangeable spindle Ø 5/4" (31,75 mm) / 1" (25,4 mm); clamping head				
131-1	Spindle shaft		3 920 404	1	
131-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min 50Hz

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
131-2	Spindle pulley		3 902 631.5	1	1400; 3500; 6000; 8000; 10000/min 60Hz
131-3	Screw		3 900 437	2	
131-4	Spindle Ø 31,5 / 25,4		3 920 412.5	1	
131-5	Nut		3 902 457.4	1	
131-6	Casing		3 902 458.4	1	
131-7	Safety ring 35	ČSN 02 2925.1	6 311 173 050 630	1	
131-8	Distance ring 30		3 902 643	1	
131-9	Distance ring 20		3 902 642	2	
131-10	Distance ring 15		3 902 641	3	
131-11	Distance ring 10		3 304 103	1	
131-12	Distance ring 5		3 902 640	5	
131-13	Small ring 15/Ø 25,4		3 920 653	1	
131-14	Small ring 10/Ø 25,4		3 920 652	2	
131-15	Small ring 5/ Ø 25,4		3 920 651	3	
131-16	Big ring 10 / Ø 25,4		3 920 650	2	
131-17	Big ring 5 / Ø 25,4		3 920 649	4	
131-18	Screw		2 320 399.4	1	
131-19	Cap		6 284 300 104 807	1	
131-20					
131-21					
131-22					
131-23	Clamping head - assembly		2 902 406.4	1	
131-24	Exchangable spindle part - assembly		2 920 431k	1	
132	Exchangeable spindle Ø 5/4" (31,75 mm) / 1" x 4" (25,4 mm x 101,6 mm); clamping head				
132-1	Spindle shaft		3 920 404	1	
132-2	Spindle pulley		3 900 405.5	1	1400; 3500; 6000; 8000; 10000/min 50Hz
132-2	Spindle pulley		3 902 631.5	1	1400; 3500; 6000; 8000; 10000/min 60Hz
132-3	Screw		3 900 437	2	
132-4	Spindle Ø 31,75 / 25,4 x 101,6		3 920 412.9	1	
132-5	Nut		3 902 457.4	1	
132-6	Casing		3 902 458.4	1	
132-7	Safety ring 35	ČSN 02 2925.1	6 311 173 050 630	1	
132-8	Distance ring 30		3 902 643	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
132-9	Distance ring 20		3 902 642	2	
132-10	Distance ring 15		3 902 641	3	
132-11	Distance ring 10		3 304 103	1	
132-12	Distance ring 5		3 902 640	5	
132-13	Small ring 15 / Ø 25,4		3 920 653	2	
132-14	Small ring 10 / Ø 25,4		3 920 652	5	
132-15	Small ring 5 / Ø 25,4		3 920 651	4	
132-16	Big ring 10 / Ø 25,4		3 920 650	6	
132-17	Big ring 5 / Ø 25,4		3 920 649	10	
132-18	Screw		2 320 399.4	1	
132-19	Cap		6 284 300 104 807	1	
132-20					
132-21					
132-22					
132-23	Clamping head - assembly		2 902 406.4	1	
132-24	Exchangable spindle part - assembly		2 920 436k	1	
141	Tenoning plate for short workpieces				
141-1	Plate		3 621 906	1	
141-2	Stone		3 621 907	1	
141-3	Screw M8 x 18	ČSN 02 1143.55	6 311 113 644 550	1	
141-4	Washer		3 621 908	1	
141-5					
141-6					
141-7					
141-8	Assembly		2 621 905	1	
142	Tenoning protection				
142-1	Cover		2 621 911	1	
142-2	Sliding cover		3 621 913	1	
142-3	Cover		2 621 914	1	
142-4	Suction hood		3 621 916	1	
142-5	Brace		3 621 917	2	
142-6	Swinging cover		3 621 918	1	
142-7	Rosette Ø 25 M8 x 35		6 321 461 020 025	4	
142-8	Washer 9	ČSN 02 1727.05	6 311 131 720 300	2	
142-9	Rubber bumper	12/2/6-341-037	6 273 143 000 200	2	
142-10	Screw M6 x 16	ČSN 02 1103.25	6 309 203 078 680	3	
142-11	Nut M6	ČSN 02 1401.25	6 311 122 702 200	3	
142-12	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	3	
142-13	Washer 8,4	ČSN 02 1726.15	6 311 131 120 800	4	
142-14	Nut rivet	ČSN	6 311 870 000 750	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
142-15	Screw M8 x 40	ČSN 02 1143.55	6 309 543 250 400	2	
142-16	Washer 8,4	ČSN 02 1726.15	6 311 131 120 800	2	
142-17					
142-18					
142-19					
142-20	Assembly		2 621 910	1	
143	Safety protection for round profiles				
143-1	Safety protection for round profiles		6 283 319 000 336	1	
145	Table extension for feeder				
145-1	Plate		3 900 260	1	
145-2	Feeding plate		3 900 261	1	
145-3	Long pin		3 900 262	1	
145-4	Short pin		3 900 263	1	
145-5	Lever		2 900 255	1	
145-6	Ring		3 900 264	1	
145-7	Spring	3 900 265	6 315 817 900 290	1	
145-8	Casing		3 900 257	1	
145-9					
145-10	Screw M8 x 30	ČSN 02 1143.55	6 311 113 644 800	3	
145-11	Screw M8 x 20	ČSN 02 1103.25	6 309 203 081 400	1	
145-12	Screw M8 x 25	ČSN 02 1143.55	6 309 543 250 200	1	
145-13	Screw M8 x 10	DIN 914	6 310 101 005 994	2	
145-14	Ring 18	ČSN 02 2930	6 311 173 077 200	1	
145-15	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	4	
145-16	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	7	
145-17					
145-18					
145-19					
145-20	Assembly		2 900 225	1	
201	Body				
201-1	Body	2 177 101	7 217 710 100 000	1	
201-2	Motor holder		2 177 111	1	
201-3	Tensioner pin		3 162 108	1	
201-4	Bracket		3 177 110	1	
201-5	Pin		3 177 111	1	
201-6	Motor pin		3 177 113	1	
201-7	Pin		3 177 114	1	
201-8	Support		3 175 115	1	
201-9	Screw M10 x 20	ČSN 02 1143.55	6 311 113 646 700	2	
201-10	Nut M8	ČSN 02 1492.25	6 311 123 901 000	1	
201-11	Washer 10,2	ČSN 02 1740.05	6 311 131 765 800	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
201-12	Screw M8 x 30	ČSN 02 1319	6 311 111 172 230	4	
201-13	Nut M8	ČSN 02 1401.25	6 311 122 702 600	6	
201-14	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	6	
201-15	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	4	
201-16	Screw M8 x 20	ČSN 02 1103.15	6 311 131 711 400	2	
201-17	Washer 10,5	ČSN 02 1702.15	6 311 131 711 400	2	
201-18	Suction hood 100/40		6 321 461 014 000	1	
201-19	Rivet ACD 608 AS		6 311 868 300 000	3	
201-20	Hose Ø 100	L = 1 300 mm	6 283 321 000 800	1	
201-21	Connection TORRO	90-110/9 C7 W1	6 311 229 009 505	2	
201-23					
201-24					
201-25	Cover-piece		3 175 147	2	
201-26	Screw M5 x 10	ISO 7380	6 310 101 006 110	4	
201-27					
201-28	Cover of thicknesser		3 910 149	1	
201-29	Screw M5 x 8	DIN 965	6 310 101 006 085	5	
201-30	Plate		3 155 920	4	
201-31	Screw M10 x 40	ČSN 02 1103.25	6 309 203 083 400	4	
201-32	Nut M10	ČSN 02 1401.25	6 311 122 702 800	4	
201-33					
201-34					
201-35					
201-36	Assembly		2 177 110	1	
202	Thicknessing				
202-1	Thicknessing table		3 175 411	1	
202-2	Right guide strip		3 162 138.1	1	
202-3	Left guide strip		3 162 079.1	1	
202-4	Screw M5 x 10	ČSN 02 1151.25	6 309 251 000 400	6	
202-5	Table column		2 175 420	1	
202-6	Profile		3 150 410	1	
202-7	Plate		3 150 411	1	
202-8	Screw M10 x 20	DIN 6912	6 310 101 005 396	6	
202-9	Screw M8 x 30	ČSN 02 1103.25	6 309 203 081 460	4	
202-10	Screw M6 x 40	ČSN 02 1103.25	6 309 203 079 500	1	
202-11	Nut M6	ČSN 02 1401.25	6 311 122 702 200	1	
202-12	Washer 10,2	ČSN 02 1740.05	6 311 131 765 800	6	
202-13	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	4	
202-14	Lubricating head type 01351	ČSN 02 7420	6 425 111 000 080	1	
202-15	Protection collar Ø 100	ČSN 02 9295	6 273 112 490 230	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
202-16	Adjusting ring		3 900 410	1	7 390 041 000 000
202-17	Screw M6 x 60	ČSN 02 1101.25	6 309 201 014 760	2	
202-18	Screw M8 x 10	ČSN 02 1187.72	6 311 112 301 000	2	
202-19	Corrugated screw		3 150 416	1	
202-20	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	2	
202-21	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	4	
202-22	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	2	
202-23	Case of screw wheels		3 612 035	1	
202-24	Screw wheel		3 900 415	1	
202-25	Bronze bearing		3 900 411	1	
202-26	Ring		3 612 007	1	
202-27	Needle axial bearing	AXK 1528	6 324 165 560 120	1	
202-28	Axial ring	AS 1528	6 324 165 560 110	2	
202-29	Pin 5 x 24	DIN 7344	6 311 151 072 900	1	
202-30	Ring 10	ČSN 02 2930.00	6 311 173 075 500	1	
202-31	Nylon bushing		3 910 143	1	
202-32	Ring 20	ČSN 02 2930.00	6 311 173 077 600	1	
202-33	Measuring tape 230		3 150 440	1	mm
202-33	Measuring tape		3 910 440	1	inch
202-34	Leading bar		3 150 420	1	
202-35	Column guide		3 150 421.1	1	
202-36	Flange		3 900 426	1	
202-37	Bar		3 150 425	1	
202-38	Pipe		3 150 426	1	
202-39	Fixing handle M10		6 321 870 000 000	1	
202-40	Pin 4 x 14	ČSN 02 2156	6 311 151 132 860	1	
202-41	Nut M10	ČSN 02 1401.25	6 311 122 702 800	1	
202-42	Adjusting ring 18		3 900 417	1	7 390 041 700 000
202-43	Indicator		3 175 439	1	
202-44	Screw M8 x 25	ČSN 02 1143.55	6 309 543 250 200	4	
202-45	Screw M8 x 20	ČSN 02 1103.15	6 309 203 081 400	2	
202-46	Screw M8 x 10	ČSN 02 1187.72	6 311 112 301 000	1	
202-47	Screw M8 x 16	ČSN 02 1187.72	6 311 114 061 500	4	
202-48	Screw M6 x 20	ČSN 02 1103.25	6 309 203 078 900	3	
202-49	Screw M5 x 12	ČSN 02 1143.55	6 311 113 641 300	2	
202-50	Screw M4 x 8 METALVIS		6 309 201 004 800	2	
202-51	Fixing handle M8		6 321 464 000 850	1	
202-52	Nut M8	ČSN 02 1401.25	6 311 122 702 600	2	
202-53	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
202-54	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	3	
202-55	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	2	
202-56	Washer 5,1	ČSN 02 1740.05	6 311 131 765 600	2	
202-57	Pin 4 x 20	DIN 7344	6 311 151 066 000	1	
202-58	Blocking screw		3 175 446	1	
202-59	Wheel shaft		3 920 417	1	
202-60	Nut M10	ČSN 02 1492.25	6 311 123 901 100	1	
202-61	Washer 10,5	ČSN 02 1702.15	6 311 131 711 400	1	
202-62	Ring 18	ČSN 02 2930	6 311 173 077 200	1	
202-63	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	3	
202-64	Nut M8	ČSN 02 1403.25	6 311 122 722 400	1	
202-65	Washer 17	ČSN 02 1702.10	6 311 131 011 700	1	
203	Mortiser cover				
203-1	Cover of mortising head		6 321 465 000 200	1	
203-2	Screw M6 x 16	ČSN 02 1131.25	6 311 112 472 105	2	
203-3	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	2	
203-4	Cap 18/12/8,4		6 284 300 104 830	3	
204	Electric equipment				
204-1	Metal plate		3 921 171	1	
204-2	Screw M4 x 50	DIN 7985	6 310 111 008 450	2	
204-3	Washer 4,3	ČSN 02 1702.15	6 311 131 711 050	2	
204-4	Start double switch - stop			1	
204-5	Microswitch		3 166 125	1	
204-6	Bar I		2 150 815	1	
204-7	Bar II		2 150 820	1	
204-8	Microswitch holder		2 150 842	1	
204-9	Spring	3 600 051	6 315 952 020 133	2	
204-10	Spring	3 150 825	6 315 231 150 535	1	
204-11	Screw M6 x 40	ČSN 02 1187.72	6 311 112 300 700	1	
204-12	Screw M6 x 45	ČSN 02 1143.55	6 311 113 643 225	1	
204-13	Screw M4 x 30	ČSN 02 1131.25	6 309 231 167 812	2	
204-14	Nut M6	ČSN 02 1401.25	6 311 122 702 200	1	
204-15	Nut M6	ČSN 02 1492.25	6 311 123 800 000	1	
204-16	Ring 6	ČSN 02 2929.00	6 311 173 070 800	2	
204-17	Cover-piece M6		6 273 143 000 130	1	
204-18	Internal terminal box		2 917 811k	1	
205	Bodies, braces, captures				
205-1	Cutterblock pulley		3 915 305.1	1	
205-2	Cover		3 175 307	1	
205-3	Sealing rubber 8 mm	L = 435 mm	6 273 445 350 000	1	
205-4	Key 8 x 20	ČSN 02 2562	6 311 172 007 150	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
205-5	Screw M6 x 8	DIN 914	6 310 101 005 985	1	
205-6	Screw M8 x 25	ČSN 02 1143.55	6 309 543 250 200	8	
205-7	Screw M6 x 10	ČSN 02 1103.25	6 309 203 078 400	2	
205-8	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	2	
205-9	Washer 6,4	ČSN 02 1702.05	6 311 131 711 200	2	
205-10	Screw M8 x 25	ČSN 02 1143.55	6 309 543 250 200	8	
205-11	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	8	
205-12	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	8	
205-13	Indicator - stock removal		3 150 223	1	mm
205-13	Indicator - stock removal		3 910 223	1	inch
205-14	Catcher		3 162 035	20	
205-15	Catcher bar		3 175 218	1	
205-16	Screw M8 x 50	ČSN 02 1143.55	6 309 543 250 450	4	
205-17	Left body		3 150 201.1	1	
205-18	Right body		3 150 202.1	1	
205-19	Brace		3 175 223	1	
205-20	Prolongation nut		3 150 221	2	7 315 022 100 000
205-21	Distance ring		3 175 226	1	
205-22	Pin 6 x 25	ČSN 02 2152	6 311 151 079 300	1	
205-23	Screw M6 x 40	ČSN 02 1143.55	6 309 543 144 095	1	
205-24	Screw M6 x 16	ČSN 02 1143.55	6 309 543 260 616	1	
205-25	Screw		3 150 245	4	
205-26	Nut M8	ČSN 02 1401.25	6 311 122 702 600	4	
205-27	Screw		3 150 248	2	
205-28	Screw M4 x 8 METALVIS		6 309 201 004 800	2	
205-29	Pipe		3 162 040	1	
205-30					
205-31					
205-32	Complete catcher		2 175 504k	1	
206	Gearing box				
206-1	Clip		3 150 516.1	1	
206-2	Side plate		3 162 061	2	
206-3	Bearing 6000 2RZ	ČSN 02 4640	6 324 165 010 000	1	
206-4	Screw M10 x 40	ČSN 02 1151.25	6 309 252 100 905	1	
206-5	Nut M10	ČSN 02 1401.25	6 311 122 702 800	1	
206-6	Washer 10,5	ČSN 02 1702.15	6 311 131 711 400	3	
206-7	Rubbered wheel		2 150 518.3	1	
206-8	Spring	3 300 139	6 315 952 019 300	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
206-9	Chain wheel		2 150 520.1	2	
206-10	Key 5 x 5 - 16	ČSN 02 2562	6 311 172 004 200	2	
206-11	Screw M6 x 8	DIN 914	6 310 101 005 985	2	
206-12	Handle 28 / M8	ČSN 02 5182.21	6 321 461 002 808	1	
206-13	Gear wheel		2 150 505.1	1	
206-14	Casing Ø 15		3 150 504.2	1	
206-15	Casing		3 150 530.2	1	
206-16	Washer		3 150 531.1	1	
206-17	Screw M8 x 70	ČSN 02 1143.55	6 311 113 646 000	1	
206-18	Screw M8 x 60	ČSN 02 1143.55	6 311 113 645 900	1	
206-19	Washer 8,4	ČSN 02 1702.05	6 311 131 711 300	2	
206-20	Chain 081-1	ČSN 02 3311.00	6 318 113 081 000	1	66 elements
206-21	Chain 081-1	ČSN 02 3311.00	6 318 113 081 000	1	58 elements
206-22	Washer 8,4	ČSN 02 1726.15	6 311 131 120 800	1	
206-23	Adapted washer		3 157 521	1	
206-24	Hub of friction wheel		2 150 509.1	1	
206-25	Brace		3 150 532.1	1	
206-26	Bearing 608 2RS		6 324 155 919 700	2	
206-27	Lever		2 157 501	1	
206-28					
206-29					
206-30					
206-31	Assembly		2 150 515.2	1	
206-32	Assembly		2 157 502	1	
207	Drive				
207-1	Electric motor			1	According to the execution 1f-2,2kW 50(60)Hz 3F-2,2 3 3,7kW 50(60)Hz
207-2	Motor plate			1	According to electric motor
207-3	Earthing cable - assembly			1	
207-4	Motor pulley		3 910 323	1	50 Hz
207-4	Motor pulley		3 910 323.1	1	60 Hz
207-5	Screw M6 x 8	DIN 914	6 310 101 005 985	1	
207-6	V-belt SPZ 1450 La		6 272 790 001 445	2	50 Hz
207-7	V-belt SPZ 1400 La		6 272 790 001 440	1	60 Hz
208	Swing-away tables				
208-1	Back left table holder		3 150 203	1	
208-2	Front left table holder		3 150 204	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
208-3	Front right table holder		3 150 205	1	
208-4	Front right table holder		3 150 206	1	
208-5	Front planing table		3 915 207	1	
208-6	Planing table		3 915 208	1	
208-7	Guide bar		3 150 209	2	
208-8	Cover plate		3 150 210	2	
208-9	Fixing lever		2 150 212	2	
208-10	Table eccentric		3 166 014	2	
208-11	Motion nut		2 300 506	2	
208-12	Indicator - stock removal planing		3 170 197	1	
208-13	Screw M10 x 30	ČSN 02 1143.55	6 309 543 261 020	8	
208-14	Washer 10,2	ČSN 021440.05	6 311 131 765 800	8	
208-15	Screw M10 x 40	ČSN 02 1101.55	6 309 201 019 910	2	
208-16	Pin 8 x 30	ČSN 02 2150.10	6 311 151 075 650	2	
208-17	Screw M8 x 12	ČSN 02 1103.25	6 309 203 081 000	2	
208-18	Nut		3 150 275	2	
208-19	Washer 17	ČSN 02 1702.15	6 311 131 711 700	2	
208-20	Safety ring 15	ČSN 02 2930.00	6 311 173 076 400	2	
208-21	Pin 8 x 24	DIN 7343	6 311 151 066 800	2	
208-22	Screw 4 x 8 METALVIS		6 309 201 004 800	2	
208-23	Ring		3 150 230	1	
208-24	Screw M6 x 8	DIN 914	6 310 101 005 985	1	
208-25	Screw M8 x 25	ČSN 02 1143.55	6 309 543 250 200	6	
208-26	Pin 5 x 20	ČSN 02 2150.10	6 311 151 072 800	1	
208-27					
208-28					
208-29					
208-30	Pin 5 x 12	DIN 7344	6 311 151 066 060	1	
208-31	Screw M6 x 16	ČSN 02 1151.25	6 309 251 260 611	1	
208-32	Stop		3 150 225	1	
208-33	Washer		3 175 225	1	
209	Fence				
209-1	Holder		3 165 003	1	
209-2	Sliding plate		3 175 703	1	
209-3	Right strip		3 910 795	1	
209-4	Left strip		3 910 796	1	
209-5	Plate		3 170 190	1	
209-6	Cover plate	3 910 756	6 321 461 100 756	2	
209-7	Washer 11	ČSN 02 1727.05	6 311 131 125 400	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
209-8	Left metal plate of fence		3 910 753	1	
209-9	Right metal plate of fence		3 910 754	1	
209-10	Rosette Ø 40	3 910 744	6 321 461 100 015	1	
209-11	Screw M8 x 16	ČSN 02 1143.55	6 311 113 644 500	4	
209-12	Screw M5 x 40	ČSN 02 1103.25	6 309 203 077 200	1	
209-13	Screw 5 x 30 METALVIS	01140 ZB 5030	6 311 146 100 000	4	
209-14	Nut M8 4hr	DIN 562 ZB	6 311 127 000 800	4	
209-15	Nut M5	ČSN 02 1401.25	6 311 122 702 000	1	
209-16	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	4	
209-17	Screw M4 x 6	ČSN 02 1143.55	6 311 113 620 600	1	
209-18	Washer 4	ČSN 02 1740.05	6 311 131 765 400	1	
209-19	Screw M8 x 16	ČSN 02 1103.25	6 309 203 081 200	4	
209-20	Screw M8 x 16	DIN 7984	6 310 111 008 160	2	
209-21	Washer 10,5	ČSN 02 1702.15	6 311 131 711 400	2	
209-22	Lever		2 910 728	4	
209-23	Metal cover		3 165 054	1	
209-24	Screw M4 x 30	ČSN 02 1101.25	6 309 203 074 310	2	
209-25	Washer 4,3	ČSN 02 1702.15	6 311 131 711 050	2	
209-26	Nut M4	ČSN 02 1401.25	6 311 122 701 900	2	
209-27	Fence profile		6 415 505 000 044	1	
209-28					
209-29					
209-30					
209-31	Assembly		2 915 707	1	
210	Cutterblock protection				
210-1	Pin		3 910 780	1	
210-2	Rosette M8		2 910 781	1	
210-3	Rosette Ø 40	2 620 017.1	6 321 461 100 000	1	
210-4	Screw support		3 910 783	1	
210-5	Steel band		3 910 779	1	
210-6	Cover profile		3 175 768	1	
210-7	Holder profile		3 910 790	1	
210-8	Screw M6 x 10	ČSN 02 1103.25	6 309 203 078 400	2	
210-9	Slider		3 910 792	1	
210-10	Washer 13	ČSN 02 1702.15	6 311 131 711 500	1	
210-11	Washer 10,5	ČSN 02 1702.15	6 311 131 711 400	1	
210-12	Washer 6,4	ČSN 02 1745.05	6 311 131 770 400	2	
210-13	Drive screw 2,9 x 6,5	DIN 27 410	6 311 151 170 900	2	
210-14	Pin 5 x 12	DIN 7344	6 311 151 066 060	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
210-15	Fixing handle M10 x 20		6 321 465 001 200	1	
210-16	Profile cap	3 910 773	6 321 821 300 773	2	
210-17	Protection arm		2 910 775	1	
210-18					
210-19					
210-20					
210-21	Assembly		2 175 760	1	
211	Cutterblock R				
211-1	Cutterblock		3 175 351	1	
211-2	Fixing wedge		3 170 004.1	4	
211-3	Knife 410 x 30 x 3	3 170 019	6 411 410 300 000	4	
211-4	Adjusting screw		3 162 012	8	
211-5	Screw M8 x 20	DIN 915	6 312 112 270 100	12	
211-6					
211-7					
211-8					
211-9	Assembly		2 175 301	1	
212	Cutterblock G				
212-1	Cutterblock		3 915 351	1	
212-2	Wedge		3 915 352	3	
212-3	Knife 410 x 30 x 3		6 411 410 300 000	3	
212-4	Pin		3 912 302	6	
212-5	Spring	3 480 131	6 315 952 019 850	6	
212-6	Screw		3 912 367	12	
212-7					
212-8					
212-9					
212-10	Assembly		2 915 301	1	
213	Cutterblock TERSA				
213-1	Monoblock TERSA 410 with knives		6 411 410 300 001	1	
213-2	Knife TERSA 410		6 411 410 300 002	4	
214	Support of cutterblock				
214-1	Bearing body		3 150 303.2	2	
214-2	Bearing 62 206 2RS		6 324 215 000 207	2	
214-3	Ring 30	ČSN 02 2930.00	6 311 173 079 000	2	
214-4	Ring 62	ČSN 02 2931.00	6 311 173 088 800	2	
214-5					
214-6					
214-7					
214-8	Cutterblock with bearings 410 R	sk. 211 + uložení	2 175 301k	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
214-9	Cutterblock with bearings 410 G	sk. 212 + uložení	2 175 302k	1	
214-10	Cutterblock with bearings 410 TERSA	sk. 213 + uložení	2 175 303k	1	
215	Suction				
215-1	Suction hood		2 175 601.4	1	
215-2	Hood		2 175 602	1	
215-3	Locking device		3 150 603	1	
215-4	Clapper		2 175 606	1	
215-5	Screw - screw		3 150 607	2	
215-6	Screw M6 x 20	ČSN 02 1143.55	6 311 113 643 000	1	
215-7	Screw M6 x 12	ČSN 02 1103.25	6 309 203 078 612	6	
215-8	Nut M6	ČSN 02 1492.25	6 311 123 800 000	7	
215-9	Screw M6 x 6	ČSN 02 1187.72	6 311 112 290 780	2	
215-10	Door stop		6 273 143 000 010	1	
215-11	Rivet	ACD 608	6 311 868 300 000	2	
215-12	Bumper - rubber		6 273 143 000 200	2	
215-13	Rubber sealing 10 x 15	420 mm	6 272 416 010 015	1	
216	Feeding roller				
216-1	Feeding roller		3 175 508.1	1	
216-2	Stone		3 150 527	2	
216-3	Screw M8 x 80		3 150 555	2	
216-4	Casing KU 1520	ČSN 02 3406	6 323 251 181 930	4	
216-5	Spring	3 162 139	6 315 817 000 190	2	
216-6	Nut M8	ČSN 02 1492.25	6 311 123 901 000	2	
216-7	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	2	
216-8					
216-9					
216-10					
216-11	Assembly		2 175 505k	1	
217	Pressure roller				
217-1	Pressure roller		3 175 509.1	1	
217-2	Stone		3 150 527	2	
217-3	Screw M8 x 80		3 150 555	2	
217-4	Casing KU 1520	ČSN 02 3406	6 323 251 181 930	4	
217-5	Spring	3 162 139	6 315 817 000 190	2	
217-6	Nut M8	ČSN 02 1492.25	6 311 123 901 000	2	
217-7	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	2	
217-8					
217-9					
217-10					
217-11	Assembly		2 175 506k	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
218	Label				
218-1	Sticker FIXING	3 900 145	6 548 232 010 235	3	
218-2	Sticker - direction of rotation right	3 162 142	6 548 232 162 142	1	
218-3	Sticker TABLE LIFTING	3 920 133	6 548 232 162 213	1	
218-4	Sticker FEEDING ROLLERS	3 910 168	6 548 232 010 238	1	
220	Independent feeding motor				
220-1	Feeder pulley		3 150 560.1	1	50 Hz 7,5/15 /min
220-1	Feeder pulley		3 150 560.2	1	60 Hz 7,5/15 /min
220-1	Feeder pulley		3 150 560.3	1	50 Hz 5,2/10,3 /min 60 Hz 6,2/12,3 /min
220-2	V-belt ZX 1030 Lp		6 272 212 105 130	1	50 Hz 7,5/15 /min
220-2	V-belt XPZ 1060 Lw		6 272 710 001 200	1	60 Hz 7,5/15 /min
220-2	V-belt SPZ 1150 La		6 272 790 001 150	1	50 Hz 5,2/10,3 /min 60 Hz 6,2/12,3 /min
220-3	Pulley brace		3 150 562	1	
220-4	Motor holder		2 150 150.1	1	
220-5	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	1	
220-6	Washer		3 150 153	4	
220-7	Screw M6 x 16	ČSN 02 1103.25	6 309 203 260 614	4	
220-8	Screw M8 x 80	ČSN 02 1143.55	6 311 113 646 010	1	
220-9	Screw M8 x 30		6 310 111 006 305	2	
220-10	Nut M8	ČSN 02 1401.25	6 311 122 702 600	1	
220-11	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	1	
220-12	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	4	
220-13	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	4	
220-14	Motor pulley		3 150 561.1	1	
220-15	Electric motor CEG M71b			1	0,3/0,45kW; 230/400V; 50/60Hz; B34, MS according to the execution with UL and without UL
220-16	Screw M6 x 8	DIN 914	6 310 101 005 985	1	
220-17	Stop switch holder		3 910 150	1	
220-18	Rivet 4,8 x 11	TSPD 68 BS	6 311 868 232 400	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
221	Planing table extension				
221-1	Right strip		3 755 003/1	2	
221-2	Left strip		3 755 004/1	2	
221-3	Roller		3 758 002	2	
221-4	Eccentric screw		3 755 006	4	
221-5	Brace		3 758 003	2	
221-6	Casing	BB 1209 EP	6 323 250 000 100	4	
221-7	Screw M8 x 16	ČSN 02 1151.25	6 309 251 280 000	4	
221-8	Screw M6 x 16	ČSN 02 1143.55	6 309 543 260 616	4	
221-9	Nut M8	ČSN 02 1401.25	6 311 122 702 600	4	
221-10	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	4	
221-11					
221-12					
221-13					
221-15	Assembly		2 758 001	1	
222	Folers of thickening table				
222-1	Roller		3 425 091	2	
222-2	Strip		3 425 092	2	
222-3	Bracket		3 405 093	4	
222-4	Screw M6 x 16	ČSN 02 1151.25	6 309 251 260 611	8	
222-5	Screw M10 x 40	ČSN 02 1101.55	6 309 201 019 910	4	
222-6	Table eccentric		3 166 014	4	
222-7	Casing KU 1515	ČSN 02 3406	6 323 251 181 920	4	
222-8	Cover		3 425 095	2	
222-9	Washer 5,3	ČSN 02 1702.15	6 311 131 711 100	4	
222-10	Screw M5 x 10	ČSN 02 1103.25	6 309 203 076 000	4	
222-11					
222-12					
222-13					
222-14	Assembly		2 425 090	1	
223	Table rollers				
223-1	Eccentric		3 175 251	2	
223-2	Roller		3 175 252	2	
223-3	Holder		3 175 253	1	
223-4	Rosette		3 175 254	1	
223-5	Short connection		3 175 255	1	
223-6	Long connection		3 175 256	1	
223-7	Arm		3 175 257	2	
223-8	Steel strip		2 175 258.1	1	
223-9	Thickening table - screw		3 175 411.1	1	
223-10	Brace		3 175 261	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
223-11	Screw with eye M10 x 70	DIN 444	6 309 255 000 515	1	
223-12	Pin		3 300 129	3	
223-13	Steel strip		2 175 258	1	
223-14	Screw M8 x 16	DIN 7984	6 310 111 008 160	8	
223-15	Screw M8 x 20	ČSN 02 1143.55	6 311 113 644 600	2	
223-16	Screw M6 x 8	DIN 914	6 310 101 005 985	4	
223-17	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	2	
223-18	Washer 17	ČSN 02 1702.15	6 311 131 711 700	1	
223-19	Ring 7	ČSN 02 2929.01	6 311 173 070 900	6	
223-20	Ring 16	ČSN 02 2930.01	6 311 173 076 600	1	
223-21	Ring 15	ČSN 02 2930.00	6 311 173 076 400	4	
223-22	Ring 32	ČSN 02 2931	6 311 173 086 900	2	
223-23	Bearing	ČSN 02 4640	6 324 165 010 107	4	
223-24	Pin 8 x 16	ČSN 02 2150.10	6 311 151 075 100	4	
223-25	Casing KU 1008	ČSN 02 3406	6 323 251 101 480	4	
223-26	Sicker TABLE ROLLERS	3 175 262	6 548 232 502 840	1	
223-27					
223-28					
223-29					
223-30	Assembly		2 175 204k	1	
224	Auxiliary fence				
224-1	Hinge		2 165 051	2	
224-2	Holder		3 165 052	2	
224-3	Fence	3 165 053	6 415 504 320 500	1	
224-4	Cover plate		3 910 756.1	2	
224-5					
224-6					
224-7	Screw M8 x 16	ČSN 02 1103.25	6 309 203 081 200	4	
224-8	Screw 4,8 x 32	ČSN 02 1136.27	6 311 115 700 000	4	
224-9	Nut M8	DIN 562	6 311 127 000 800	4	
224-10	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	4	
224-11					
224-12					
224-13					
224-14	Assembly		2 165 050	1	
401	Saw body + spindle moulder				
401-1	Body	2 907 101	7 290 710 100 000	1	
401-2	Screw M6 x 40	ČSN 02 1103.25	6 309 203 079 500	1	
401-3	Nut M6	ČSN 02 1401.25	6 311 122 702 200	1	
401-4	Plate		3 155 920	4	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
401-5	Screw M10 x 40	ČSN 02 1103.25	6 309 203 083 400	4	
401-6	Nut M10	ČSN 02 1401.25	6 311 122 702 800	4	
401-7	Angle indication		3 900 160	1	
401-8	Screw M4 x 8 METALVIS		6 309 201 004 800	2	
401-9	Cover		3 920 102	1	
401-10	Screw M8 x 25	ČSN 02 1143.55	6 309 543 250 200	4	
401-11	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	4	
401-12	Indicator		3 235 385	1	
401-13	Screw M6 x 10	ČSN 02 1143.55	6 311 113 642 700	2	
401-14	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	2	
401-15	Covering metal plate		3 235 151	1	
401-16	Screw M5 x 12	DIN 7991	6 310 111 006 255	3	
401-17	Nut M5	ČSN 02 1401.25	6 311 122 702 000	3	
401-18	Washer 5,1	ČSN 02 1740.05	6 311 131 765 500	3	
401-19					
402	Saw table + spindle moulder				
402-1	Table plate		3 904 201	1	
402-2	Washer 10,5	DIN 7349	6 311 131 125 500	8	
402-3	Shell of saw blade tilting pin		3 900 207	2	
402-4	Screw M10 x 80	DIN 913	6 310 111 009 100	4	
402-5					
402-6	Screw M8 x 28	ČSN 02 1103.25	6 309 203 081 454	2	
402-7	Nut M10	ČSN 02 1401.25	6 311 122 702 800	8	
402-8	Nut M10	ČSN 02 1403.25	6 311 122 722 410	4	
402-9	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	2	
402-10	Pin x 20	DIN 7344	6 311 151 066 000	4	
402-11	Table insertion		3 903 208	1	
402-12	Screw M5 x 12	DIN 7991	6 310 111 006 255	3	
402-13	Table support		3 906 110	1	
402-14	Nut M12	ČSN 02 1401.25	6 311 122 703 000	2	
407	Motor holder + motor				
407-1	Motor holder I		2 920 305.1	1	
407-2					
407-3					
407-4	Screw M8 x 30	ČSN 02 1319	6 311 111 172 230	4	
407-5	Nut M8	ČSN 02 1401.25	6 311 122 702 600	4	
407-6	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	4	
407-7	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	4	
407-8	Electric motor			1	According to the execution

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
					1f-2,2kW 50(60)Hz 3f-2,2 3 3,7kW 50(60)Hz
407-9	Motor plate			1	According to electric motor
407-10	Earthing cable - assembly			1	
407-11	Motor pulley		3 920 419.3	1	1400;3500;6000;8000/ min 50Hz
407-11	Motor pulley		3 920 419.4	1	1400;3500;6000;8000/ min 60Hz
407-11	Motor pulley		3 920 419.1	1	1400;3500;6000;8000;10000/ min 50Hz
407-11	Motor pulley		3 920 419.2	1	1400;3500;6000;8000;10000/ min 60Hz
407-12	Washer of belt pulley		3 900 420	1	
407-13	Screw M8 x 20	ČSN 02 1103.15	6 309 203 081 400	1	
407-14	V-belt SPZ 800 La	ČSN 02 3122	6 272 790 001 435	1	
407-15	Nut M20 x 1,5	ČSN 02 1492.25	6 311 123 904 500	1	
407-16	Pin		3 300 129	1	
407-17	Screw with eye M10 x 70	DIN 444	6 309 255 000 515	1	
407-18	Stone		3 900 432	1	
407-19	Tensioning lever		2 300 128.1	1	
407-20	Ring 16	ČSN 02 2930.01	6 311 173 076 600	2	
407-21	Ring 7	ČSN 02 2929.01	6 311 173 070 900	3	
407-22	Ball 20	ČSN 02 5181.21	6 321 461 202 100	1	
407-23	Tensioner pin		3 900 427	1	
407-24	Motor holder II		2 920 310	1	
407-25	Nut M8	ČSN 02 1401.25	6 311 122 702 600	1	
407-26	Screw M8 x 35	ČSN 02 1101.25	6 309 201 016 800	1	
407-27	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	5	
408	Lifting wheel of spindle moulder				
408-1	Screw pinion		3 907 414	1	
408-2	Setting ring Ø 18	3 900 417	3 900 417	1	
408-3	Washer 10,5	ČSN 02 1702.15	6 311 131 711 400	1	
408-4	Nut M10	ČSN 02 1492.25	6 311 123 901 100	1	
408-5	Ring 18	ČSN 02 2930.00	6 311 173 077 200	1	
408-6	Screw M8 x 8	ČSN 02 1187.72	6 311 114 061 100	1	
408-7	Hand wheel without rosette		6 321 465 001 250	1	
408-8	Screw M8 x 16	DIN 914	6 310 101 005 997	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
408-9	Rosette of operation wheel M8 x 60		6 321 465 001 245	1	
408-10	Metal plate of brake		3 321 103	1	
408-11	Screw M6 x 12	ISO 7380	6 310 101 006 120	4	
408-12	Nut M6	ČSN 02 1401.25	6 311 122 702 200	4	
408-13	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	4	
408-14	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	4	
412	Label				
412-1	Machine label			1	According to the execution
412-2	Drive screw 2,9 x 6,5	DIN 27 410	6 311 151 170 900	4	
412-3					
412-4	Sticker CE	6548232007015	6 548 232 007 015	1	
412-5	Sticker SAW TILTING		6 548 232 162 212	1	
412-6	Sticker SAW BLADE LIFTING		6 548 232 162 153	1	
412-7	Spindle lifting		6 548 232 162 211	1	
412-8	Optimal speed range		6 548 232 100 047	1	
412-9	Saw blade diameter		6 548 232 010 242	1	
412-10	Speed setting		6 548 232 162 214	1	
415	Door				
415-1	Door		3 920 104	1	
415-2	Screw M6 x 30	ČSN 02 1143.55	6 311 113 643 200	2	
415-3	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	2	
415-4	Eccentric		3 220 616	1	
415-5	Cam		2 900 119.3	1	
415-6	Rosette Ø 40	2 600 007	6 321 461 100 100	1	
415-7	Rivet POP 3,2 x 10		6 311 868 232 300	10	
415-8	Hinge	ON 16 6370	6 549 450 320 000	1	l = 335 mm
415-9	Nut M8	ČSN 02 1401.25	6 311 122 702 600	1	
415-10	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	1	
415-11	Nut M6	ČSN 02 1401.25	6 311 122 702 200	2	
415-12	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	2	
415-13					
415-14					
415-15					
415-16	Assembly		2 920 106k	1	
416	Saw protection				
416-1	Cover		2 920 106	1	
416-2	Welded cover		2 920 107	1	
416-3	Screw M6 x 20	ČSN 02 1143.55	6 311 113 643 000	1	
416-4	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
416-5	Block		3 228 254.1	1	
416-6	Screw M8 x 20	DIN 7984	6 310 111 008 200	4	
416-7	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	4	
416-8	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	4	
416-9	Screw M5 x 12	DIN 7991	6 310 111 006 255	1	
416-10	Screw M6 x 25	ISO 7380	6 310 111 006 210	4	
416-11	Washer 6,6	ČSN 02 1729.05	6 311 131 750 700	4	
416-12	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	4	
416-13					
416-14					
416-15					
416-16	Assembly		2 920 110k	1	
417	Plastic covers				
417-1	Left plastic cover		3 921 793	1	According to the execution
417-1	Left plastic cover		3 921 794	1	According to the execution
417-2	Screw M6 x 25	ISO 7380	6 310 111 006 210	10	
417-3					
417-4	Right plastic cover		3 921 792	1	According to the execution
417-4	Right plastic cover		3 920 792	1	According to the execution
418	Electric equipment of saw + spindle moulder				
418-1	Nut M6	ČSN 02 1492.25	6 311 123 800 000	3	
418-2	Screw M6 x 30	ČSN 02 1103.25	6 309 203 079 300	3	
418-3	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	6	
418-4	Electric box			1	According to the execution
418-5	Electric board		3 917 604	1	
418-6	Screw M6 x 12	ISO 7380	6 310 101 007 000	4	
418-7	Screw M5 x 16	ČSN 02 1143.55	6 311 113 641 600	2	
418-8	Warning plate		6 548 232 007 500	1	CZ
418-8	Warning plate		6 548 232 008 704	1	English
418-9	Screw M4 x 35	ČSN 02 1143.55	6 311 113 620 620	2	
418-10	Nut M4	ČSN 02 1401.25	6 311 122 701 900	2	
418-11	Washer 4,3	ČSN 02 1702.15	6 311 131 711 050	2	
418-12	Warning sign		6 548 232 007 200	1	
418-13	External terminal box		3 900 809	1	
418-14	Terminal box		6 359 900 001 055	5	
418-15	Bushing M20 x 1,5		6 345 725 161 025	2	
418-16	Fixing nut M20 x 1,5		6 345 722 100 120	2	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
418-17	Sticker ELECTRIC CONNECTION 3f	3 900 806	6 548 232 502 902	1	
418-17	Sticker ELECTRIC CONNECTION 1f	3 900 807	6 548 232 502 903	1	
418-18	Screw 2,9 x 19	ČSN 02 1232.05	6 311 114 500 060	2	
425	Connection parts				
425-1	Angle with cut out		3 907 104	1	
425-2	Screw M10 x 20	ČSN 02 1143.55	6 311 113 646 700	8	
425-3	Washer 10,5	DIN 7349	6 311 131 125 500	8	
425-4	Pin 8 x 16	ČSN 02 2150.10	6 311 151 075 100	6	
425-5	Angle		3 907 105	1	
433	Guide of rip fence				
433-1	Screw of guide bar		3 915 257	4	
433-2	Screw M8 x 16	ČSN 02 1143.55	6 311 113 644 500	4	
433-3	Nut M12	ČSN 02 1403.25	6 311 122 722 450	6	
433-4	Hose holder		2 915 153	1	
433-5	Leading bar		3 920 712.4	1	
433-6	Right measuring tape	L = 2 m	6 415 504 230 500	2	mm
433-6	Right measuring tape	L = 2 m	6 415 504 230 700	2	inch
433-7	Front stop		3 630 027	1	
433-8	Screw M8 x 20	DIN 7991	6 310 111 006 300	1	
433-9	Screw M6 x 14	ČSN 02 1143.55	6 311 113 642 800	2	
433-10	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	2	
433-11	Angle		3 920 260	1	
433-12	Angle		3 915 269	1	
433-13	Screw M8 x 16	ČSN 02 1103.25	6 309 203 081 200	4	
433-14	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	4	
433-15	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	4	
433-16	Guide bar		3 915 711.4	1	
801	Mortiser				
801-1	Guide plate		3 612 001	1	
801-2	Tifting bracket		3 612 002	1	
801-3	Cross support		3 612 003	1	
801-4	Table VDA 315		3 600 010/2	1	
801-5	Guide bar		3 612 010	2	
801-6	Case of screw wheels		3 612 035	1	
801-7	Screw wheel		3 900 415	1	
801-8	Corrugated screw		3 612 005	1	
801-9	Wheel shaft		3 612 006	1	
801-10	Bronze bearing		3 900 411	1	
801-11	Ring		3 612 007	1	
801-12	Adjusting ring		3 900 410	1	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
801-13	Axial bearing	AXK 1528	6 324 165 560 120	1	
801-14	Axial ring	AS 1528	6 324 165 560 110	2	
801-15	Screw M6 x 60	ČSN 02 1101.25	6 309 201 014 760	2	
801-16	Screw M8 x 10	ČSN 02 1187.72	6 311 112 301 000	2	
801-17	Nut M10	ČSN 02 1492.25	6 311 123 901 100	1	
801-18	Washer 10,5	ČSN 02 1702.15	6 311 131 711 400	1	
801-19	Pin 5 x 24	DIN 7344	6 311 151 072 900	1	
801-20	Ring 10	ČSN 02 2930.00	6 311 173 075 500	1	
801-21	Ring 18	ČSN 02 2930	6 311 173 077 200	1	
801-22	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	2	
801-23	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	1	
801-24	Spacer		2 612 019	1	
801-25	Ring		3 162 009	1	
801-26	Operating bar		3 612 008	1	
801-27	Sliding stop		3 612 014	1	
801-28	Distance strip		3 612 012	1	
801-29	Lever		3 612 036	1	
801-30	Fixing handle M10		6 321 870 000 000	1	
801-31	Eye with bearing		2 612 037	2	
801-32	Guide L=440		3 600 017	2	
801-33	Stone		3 600 018	2	
801-34	Stop		3 600 020	2	
801-35	Rosette Ø 40	2 620 017.1	6 321 461 100 000	3	
801-36	Nut M8	ČSN 02 1403.25	6 311 122 722 400	4	
801-37	Screw M8 x 20	ČSN 02 1187.72	6 311 112 301 600	4	
801-38	Screw M8 x 16	ČSN 02 1187.72	6 311 114 061 500	2	
801-39	Ring 12	ČSN 02 2929.05	6 311 173 350 620	1	
801-40	Nut M12	ČSN 02 1403.25	6 311 122 722 450	3	
801-41	Washer 12,2	ČSN 01 1740.05	6 311 131 765 920	3	
801-42	Screw M8 x 20	ČSN 02 1143.55	6 311 113 644 600	2	
801-43	Washer 8,2	ČSN 02 1740.05	6 311 131 765 700	6	
801-44	Screw M6 x 20	ČSN 02 1187.72	6 311 112 300 690	2	
801-45	Screw M6 x 16	ČSN 02 1143.55	6 309 543 260 616	1	
801-46	Washer 6,4	ČSN 02 1726.15	6 311 131 020 700	1	
801-47	Washer 8,4	ČSN 02 1702.15	6 311 131 711 300	6	
801-48	Pin 4 x 20	ČSN 02 2156	6 311 151 132 890	1	
801-49	Fixing handle M8	10H7	6 321 166 100 860	1	
801-50	Screw M12 x 30	ČSN 02 1143.55	6 309 543 262 000	3	
801-51	Washer 13	ČSN 02 1702.15	6 311 131 711 500	4	
801-52	Screw M6 x 20	ČSN 02 1143.55	6 311 113 643 000	4	
801-53	Washer 6,4	ČSN 02 1702.15	6 311 131 711 200	4	
801-54	Washer 6,1	ČSN 02 1740.05	6 311 131 765 600	4	

Combined 5 - operation machine KPS 400 A					
Position	Description	Norm	Stock number	pc	Note
801-55	Casing KU 2020		6 323 251 182 020	8	
801-56	Handle 28 M8	ČSN 02 5182.21	6 321 461 002 808	1	
801-57	Screw M8 x 25	ČSN 02 1103.25	6 309 203 081 450	4	
801-58	Nut M8	ČSN 02 1401.25	6 311 122 702 600	2	
801-59	Screw M8 x 35	ČSN 02 1143.55	6 311 113 644 900	2	
801-60	Sticker FIXING	3 900 145	6 548 232 010 235	1	
801-61					
801-62					
801-63					
801-64	Assembly		2 612 000	1	
23-26	Body for Ø 25		3 600 038.3	1	
23-27	Eccentric		3 600 039.1	1	
23-28	Pin Ø 10		3 600 040	1	
23-29	Pin Ø 15		3 600 041.1	1	
23-30	Lever		3 600 043	1	
23-31	Spring		3 600 050	1	6 315 952 020 007
23-32	Handle M8	ART.107 - 25	6 321 461 002 808	1	
23-33	Safety ring 12		6 311 173 075 800	1	
23-34	Rosette M8 x 20	ART.732 - 40	6 321 461 100 000	1	
23-35	Column		3 610 012	1	
23-36	Nut M16	ČSN 02 1401.25	6 311 122 703 800	1	
23-37	Washer 17	ČSN 02 1702.15	6 311 131 711 700	1	
23-38	Support Ø 50		6 321 561 800 400	1	With rubber
23-39				1	
23-40	Woodpresser	Sestava	2 610 014	1	

